REGISTER OF ENTERPRISE AGREEMENTS

ENTERPRISE AGREEMENT NO: EA01/153

TITLE: 3M Australia (Thornleigh) Certified Agreement 2000

I.R.C. NO:

2001/2006

DATE APPROVED/COMMENCEMENT: 6 April 2001/ 1 January 2001

TERM:

36 months

NEW AGREEMENT OR

VARIATION:

New

GAZETTAL REFERENCE:

18 May 2001

DATE TERMINATED:

NUMBER OF PAGES:

24

COVERAGE/DESCRIPTION OF

EMPLOYEES: Applies to all employees engaged pursuant to the Storemen and Packers - Wholesale Drug Stores (Sate) Award, employed in the production, maintenance and warehouse

PARTIES: 3M Australia Pty Limited -&- National Union of Workers, New South Wales Branch, The Australian Workers' Union, New South Wales

Registered Enterprise Agreement

Industrial Registrar

3M Australia Pty Limited

CERTIFIED AGREEMENT 2000

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TITLE

This Agreement shall be known as the 3M Australia (Thornleigh) Certified Agreement 2000.

2. ARRANGEMENT

The Agreement is arranged as follows:

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3. APPLICATION

This Agreement shall apply to 3M Australia Pty Limited at 9-15 Chilvers Road Thornleigh NSW 2120. This Agreement shall apply to all employees who are bound by the terms of Drug Factories (State) Award and the Storemen and Packers - Wholesale Drug Stores (State) Award and the 3M Pharmaceuticals (Thornleigh) Consent Award 1997, employed in the production,

maintenance and warehouse part of the business.

4. PARTIES BOUND

The parties to this Agreement are:

- a. 3M Australia Pty Limited
- b. All employees of 3M Australia Pty Limited at 9-15 Chilvers Road Thornleigh NSW 2120, whose terms and conditions of employment are regulated by the Drug Factories (State) Award and the Storemen and Packers Wholesale Drug Stores (State) Award and the 3M Pharmaceuticals (Thornleigh) Consent Award 1997, employed in the production, maintenance and warehouse part of the business, whether members of the organisations of employees listed in subclause (c) hereof or not.
- c. The organisations that represent the employees defined in (b), namely:
 - i. The Australian Workers' Union
 - ii. National Union of Workers

5. DATE AND PERIOD OF OPERATION

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This Agreement shall operate from the beginning of the first pay period to commence on or after the date of Certification of this Agreement and shall remain in force for a period of 3 years from 1 January 2001 to 31 December 2003.

6. RELATIONSHIP TO PARENT AWARD

This Agreement shall be read and interpreted wholly in conjunction with the Drug Factories (State) Award and the Storemen and Packers - Wholesale Drug Stores (State) Award and the 3M Pharmaceuticals (Thornleigh) Consent Award 1997, as varied during the life of this agreement, provided that where there is any inconsistency between this Agreement and the Drug Factories (State) Award and the Storemen and Packers - Wholesale Drug Stores (State) Award and the 3M Pharmaceuticals (Thornleigh) Consent Award 1997, this Agreement, shall take precedence to the extent of the inconsistency.

7. OBJECTIVES OF THE AGREEMENT AND MEASURES TO INCREASE THE PRODUCTIVE PERFORMANCE OF THE ENTERPRISE

The purpose of this Agreement is to provide a guaranteed rate of wages and a satisfactory level of working conditions during its currency, to promote industrial peace and continuity of production and to provide a means of settling disputes. On issues where this Agreement is silent and which need to be addressed during the term of the Agreement, the negotiation team shall reconvene to discuss the issue and decide appropriate action. Decisions made at this time shall be in good faith and become part of the current Agreement.

This Agreement is entered into by the Company and the employees on the basis of providing a guide for the conduct of everyday relationships between the Company and its employees, and who will accept and honour the full terms of the Agreement during its currency.

The Company recognises and affirms that its employees are entitled to fair treatment by Management in their mutual efforts, and in return, the Company expects a reasonable output of

work. It also affirms that its employees are entitled to the protection of a safe working environment and the parties acknowledge that safe working conditions are essential and benefit both the Company and employees.

The parties to this Agreement recognise that the welfare of employees and opportunity to earn a living depends upon the success and prosperity of the Company. Employees will, therefore, perform their work efficiently, to the best of their ability and will co-operate with the Company in actions which will result in better and more efficient operations so that the Company may adequately meet competitive conditions and provide on-going employment and improved conditions for employees.

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8. STRUCTURAL EFFICIENCY/IMPROVED PRODUCTIVITY

Undertaking

The parties to this Agreement agree to co-operate to ensure that measures to meet the competitive requirements of enterprises are positively examined and implemented in the interests of both management and employees.

The purpose of this principle is to facilitate a fundamental review of the Company's operation to ensure that existing structures and practices are relevant to the modern competitive requirements of the industry and are in the best interests of both the Company and employees.

Core Skills

Each employee shall have a designated core skill. Job grades shall range from base level - new employee to specialist level - highly skilled employee. As an employee's competencies increase in their core skill, opportunities to become skilled in additional areas may arise.

To ensure uniformity of application, a committee shall be formed to handle skill assessment or training grievances. The composition will be an employee representative from the delegate group for the employee's core position, a representative from Human Resources and a manager from outside the area concerned. The committee shall convene only as required and accept submissions from relevant parties as a means of assessing grievances.

Notwithstanding the above, assessment on the progress of employee training shall be undertaken by the employee's supervisor. Tests for skill competency shall be at the request of a supervisor.

Gradings are not confidential.

For 'Base' level employees appraisals will be done within a 6 month period, for all other level employees, appraisals will be done within a 12 month period.

Multi-skilling

Multi-skilling is defined as the result of increases in skills that are additional to the job. These will allow employees to perform whole tasks as long as it is safe, legal and reasonable to do so, and the individual is competent.

Multi-skilling principles are designed to ensure fair acquisition and distribution of skills amongst the workforce. These principles are as follows:

Management shall assess the workforce needs. All skill vacancies shall be advertised within

the plant. These vacancies shall be shown as multi-skilling vacancies. Interested applicants, who must be advanced level in their core skill, may apply for such vacancies by completing a written application and will then be interviewed.

- An employee may not undertake training in a further skill until they have attained advanced level in their additional skill.
- Once an employee has completed the training period to gain additional skills, those skills shall be used upon direction by the Company.

Additional skills are those which have been identified and are used as such. The existing practice of utilising employees to paint or work at odd jobs when production is slow shall not be recognised as a category in multi-skilling.

Should an employee withdraw from training in an additional skill further training in other skills will not be guaranteed, depending upon the reason for the withdrawal from training.

The Company undertakes to make payment for skills acquired. While under training in a second skill, the employee shall be paid at the competent operator level for that skill.

Multi-skill level/s will be reviewed at the same time as the core skill grading.

To retain the multi-skill competency level, employees are expected to work approximately 10 hours per month in their multi-skill area/s. It is up to the employee to seek his or her 10 hours multi-skill per month. This should not be left to the company management to determine. The employee is responsible for establishing and maintaining a log book which will be used to document the dates and times worked in the multi-skill area and signed by the appropriate Team Leader or Supervisor at the time. (The employee is to have the supervisor sign at least monthly).

In cases where multi-skilling is being applied at work less than 60 hours over a six month period, the employee's Supervisor will review with management to determine whether continuance of the multi-skill allowance is applicable. (If the total hours are between 55 to 60 hours over this six month period, management will review exceptional circumstances).

Job Rotation

The Company agrees to the principle of job rotation, in core job, to increase employee skills and work opportunities and to reduce boredom and discomfort, with the aim of improving overall production efficiencies.

Demarcation of Work

The Company agrees to provide or otherwise facilitate access to training activities and the employees agree to undertake tasks falling outside traditional classification boundaries. Following training employees agree to rotation of jobs in Manufacturing, Packaging, Warehousing/Distribution and Maintenance. There shall be no demarcation between equipment or tasks to ensure flexibility.

Where there are ongoing needs for people to perform tasks that fall outside their normal skill

base, this would indicate a need for an additional multi-skill position.

The Company may direct an employee to carry out such duties as are within the limits of employee's skill, competence and training consistent with the classification structure of this registration.

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9. RATES OF PAY/WAGES

- a. Wages will be increased as follows for the employees subject to this agreement:
 - 4% shall be payable from the beginning of the first full pay period commencing on 4 January 2001.
 - ii. An annual increase in the rates of pay will be payable from the first full pay period in February for 2002 and 2003. The percentage increase will be based on the productivity gain as follows:
 - a 3% pay increase for a 4% or less productivity gain;
 - a 4% pay increase for a 5% productivity gain;
 - a 5% pay increase for a 6% productivity gain; and
 - a 6% pay increase for a 7% or greater productivity gain.
 - iii. The productivity increase will be determined by the improvement in Sales Value of Transfers divided by the direct department operating expense for each calendar year.

Sales Value Of Transfer
Departmental Operating Expense

The Sales Value of Transfers is to be calculated by the Controllers Department and departments 240511 (solids compounding), 240512 (packaging), 240513 (compression), 240514 (aerosols), 240515 (liquids compounding), 240660 (factory service), 240680 (buildings and grounds, only total wages and benefits plus fuel oil, water, and electricity), 240684 (materials store), 240690 (finished goods warehouse less the recharge for Unitek) will be used to calculate the direct department operating expense.

- b. The wage increases specified in subclause (a) of this Clause shall be payable in addition to the current agreed enterprise rates of pay and shall constitute part of the all purpose rate of pay in respect of employees subject to this Agreement.
- c. The wage increases referred to in subclause (a) of this clause shall not be absorbed into any overaward payment.
- d. There shall be no further wage increases for the life of the Agreement.

The ordinary rate of pay applicable to employees will be those contained in the attachments of this Agreement.

The hourly rate will be determined by the weekly rate of pay and divided by 38.

Casual Rates of Pay

\$15.50 per hour

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NOTE: The casual rate of pay of \$15.50 per hour has already been increased by the productivity pay increase as per clause 9 subclause a, subclause i above, for the 4% increase payable from

the beginning of the first full pay period commencing on 4 January 2001.

Allowances

All allowances shall be fixed for the term of this Agreement.

The application of an employee's allowance/s will be reviewed at the same time as the core skill grading. To retain their allowances employee's performance will be measured against the particular job description (eg Team Leader, Technical Trainer etc).

For the fork lift allowance, boiler allowance and first aid allowance, employees are responsible for establishing and maintaining a log book which will be used to document the dates and times of when they apply their skills. It is up to the employee to seek his or her application of their additional skills. This should not be left to management. The log book is to be signed by the appropriate Team Leader or Supervisor. If the skills are not applied consistently over a six month period, the employee's Supervisor will review with management to determine whether payment of the allowance should be continued.

The allowances recognised by the parties are as follows:

Education Allowance - An amount of \$24.20 per week, for each year of a successfully completed approved TAFE course. To enable easy calculation of this clause 216 hours per year will be taken as the average one year course. Part year courses shall be to this figure, based upon number of class hours. For the purpose of this clause approved courses are as follows:

- Pharmaceutical and Cosmetic Technology
- Production and Inventory Management
- Quality Control
- Total Quality Control
- Value Analysis
- Applied Industrial Electronics
- Fitting and Machining, Tool-making

Other courses may be deemed appropriate following discussions between the parties during the life of this Agreement.

To be eligible for the education allowance Management approval is required prior to commencement.

First Aid Allowance - An employee who is trained in First Aid at Company request and appointed by the Company as a First Aid Attendant shall be entitled to an allowance of \$12.10 per week.

Where an employee is specifically designated to be in charge of a First-Aid room (usually during the absence of the Safety Officer), an allowance of \$12.10 per day shall be paid. It is expected this person shall be a qualified nurse.

Fork Lift Allowance - Where an employee holds a forklift license and is expected to use this, an allowance of \$6.05 per week shall be paid. This does not include Warehouse employees.

Multi-skilling Allowance - For each recognised additional skill an allowance shall be paid,

based on the employee's level of competency in that additional skill. The rates shall be:

- Level Base/Competent = \$36.30 per week
- Level Advanced = \$48.40 per week
- Level Specialist = \$60.50 per week

Shiftwork Allowance - Employees working in Group C and D shall be paid a shift allowance of \$3.50 per hour were applicable.

Team Leader Allowance - Employees engaged as a team leader, in accordance with the job description, will be entitled to an allowance of \$33 per week.

Tool Allowance - Qualified Fitters, working in accordance with the fitters job description, will be entitled to a tool allowance of \$18.15 per week.

Boiler Allowance - Employees who are recognised as performing the boiler attendant duties will be paid \$18.15 per week.

<u>Call in Allowance</u> – Where there is a need for a 'call-in' outside normal working hours for emergency break downs or boiler operation, overtime payments will apply for the duration of the time worked, and travel time to and from home. Payment of use of private vehicle on Company business allowance will not apply for this. If circumstances change and 'calling-in' becomes more frequent, this can be reviewed.

Dangerous Goods Allowance – An allowance for staff who hold an IATA Dangerous Goods Acceptance License will be paid at \$12.10 per week.

Rehabilitation Co-ordinator Allowance – An allowance of \$44.00 per week will be paid to an Occupational Health Nurse to act as a Rehabilitation Co-ordinator.

Use of Private Vehicle on Company Business – When it is necessary for employees to use their own private vehicle on authorised Company business a kilometre allowance for kilometres driven will be made by the Company. The use and re-imbursement for use of a personal car for Company Business is conditional upon the car being insured by the employee under third party property and third party personal policies. The kilometre allowance for driving a privately owned car is calculated to cover wear and tear of the car as well as fuel and oil costs. The allowance shall be claimed via a travelling re-imbursement voucher. The rate paid shall be at 51 cents per kilometre. Please see attached Attachment 1 for circumstances for payment of kilometre allowance.

Restricted Electrical Licence Allowance -\$18.15 per week

Technical Trainer Allowance - Employees working in accordance to the Technical Trainer job description will be entitled to an allowance of \$33.00 per week.

The objective of this allowance is for the Technical Trainer to impart knowledge and skills to coworkers and new employees.

- High level of expertise in their core skill (at least grade Advanced level).
- Provide on the job skills training for new employees, multi-skill employees and refresher training for people within the particular area.
- Work with Team leaders, whose role is to co-ordinate the training requirements of their area.
- Must hold accredited train-the-trainer qualification (course to be done in own time, fees and associated costs reimbursed).

Pegistered Enterprise Agreement Industrial Registrar • This allowance is on application only (finite number of Technical trainers) depending on business requirement (eg compounding, line service).

 This does not mean the teams should not help train others on the day-to-day activities in their own area.

To retain the Technical Trainer allowance, employees are expected to work approximately 10 hours per month in their technical training. It is up to the employee to seek his or her 10 hours technical training skill per month. This should not be left to the company management to determine. The employee is responsible for establishing and maintaining a log book which will be used to document the dates and times worked in technical training and signed by the appropriate Team Leader or Supervisor at the time. (The employee is to have the supervisor sign at least monthly).

In cases where technical training is being applied at work less than 60 hours over a 6 month period, the employee's Supervisor will review with management to determine whether continuance of the Technical Trainer Allowance is applicable (if the total hours are between 55 to 60 hours over this 6 month period, management will review exceptional circumstances).

10. PAYMENT OF WAGES

The parties agree that it shall be a condition of employment of all employees under this Agreement that, wages and allowances of the employee shall be paid by electronic funds transfer.

11. RECLASSIFICATION TO LOWER GRADING

With the following exceptions, an employee being reclassified to a lower grading shall continue on his/her current rate until such time as the rate for the new classification equals the rate being received. Such overpayment involved shall, for the time taken for it to be absorbed be considered as a "personal over-payment". It will not entitle any other person who works in that job, either temporarily or permanently, to that particular rate.

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Exceptions

- Disciplinary reasons.
- Inability or incompetence to do the job.
- Employee's request for change to a lower grade in their existing core or multi-skill job.
- Reversion after acting in temporary capacity.

12. HOURS OF WORK

Group A The ordinary working hours are an average of 38 per week, to be worked between the hours of 6.00am to 6.00pm Monday to Friday. This shall apply to employees working a personalised work schedule.

Employees in Group A shall work a maximum of 152 hours ordinary time in each 4 week period.

- Group B The ordinary working hours are an average of 38 hours per week, to be worked between the hours of 5.30am 9.00pm. This shift will work less than 5 days per week.
- Group C The **shift** working hours are an average of 38 per week to be worked between 6.00pm and 6.00am and will incur a shift allowance except for those working in group B.

- Group D The cleaners will work hours as agreed to meet GMP requirements and will be paid shift loading for hours worked outside group A hours.
- Group E This group is for special cases where people need to work a different set of hours to the shifts above eg light duties, educational courses. This must be in agreement with management, the employee and the employee representative.

People presently working in one of the above groups will not be compelled to transfer from one group to another unless it is a condition of their employment (Contracts after April, 2000) but may request a change if the circumstances arise.

Within the limits prescribed in this clause, the Company shall fix the starting and finishing times for the various employees. When set, these times shall not be altered without 7 days notice and following consultation with the relevant employees.

If additional shifts are required the company will discuss options with the Certified Agreement Group and the employees concerned.

13. OVERTIME

The parties recognise that, in order to meet production requirements, employees may be required to work a reasonable amount of overtime.

Employees shall be paid for such overtime on the following basis:

- (a) Double time for all overtime worked outside the ordinary hours on any day.
- (b) A minimum of 1 hours overtime shall be offered to the employee when overtime is worked Monday Friday. Where employees choose to work less than this time, they shall be paid for time worked.
- (c) Overtime shall be calculated according to time actually worked and does not include any break times.
- (d) Where agreement is reached between the employee and his/her supervisor to make up time, no overtime shall be paid.

Overtime shall be calculated on the existing rate for the position held and any allowance applicable to the individual employee.

Casuals shall be paid overtime after 38 hours work in any one week.

Permanents will be given preference for overtime. It is up to the permanent employee to ask his/her supervisor if overtime is available.

Overtime worked on a Sunday and Public Holidays shall be paid at double time.

An employee required to work overtime shall take the afternoon tea break immediately prior to commencing overtime, unless the majority of employees agree to move the break to the end of the overtime period.

14. WASH-UP TIME

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15. ATTENDANCE RECORDS/TIMEKEEPING

The method of recording attendance shall be by time sheet and authorised by the appropriate Supervisor.

When an employee is late for work or ceases work before his/her normal finishing time, this shall be recorded on the employee's time sheet. In these cases, with mutual agreement, an employee may make up the time lost within two weeks so that no deduction in their pay takes place.

The employee shall, within four hours where practicable, and in any case within twenty four hours, of the commencement of absence, inform the Supervisor or Manager of their inability to attend for duty and, as far as practicable, state the nature and duration of the absence.

The disciplinary procedures as outlined in clause 16 are to apply in all cases of poor attendance and poor punctuality to ensure all employees are aware of the importance of regular attendance at work.

If an employee has a grievance arising from a warning relating to punctuality and/or attendance, then the grievance procedure shall apply.

The parties agree to work to reducing and maintaining absenteeism at the minimum possible level so that an unfair burden is not placed on remaining employees.

Particular attention will be paid to absenteeism occurring in the following instances:

- Single days occurring prior to and following Rostered Days off Public Holidays and Annual Leave.
- Absences occurring within the first three months of employment.

In these situations payment for the day absent shall only occur following production of a medical certificate.

16. GRIEVANCE PROCEDURE

The use of grievance procedure is designed to resolve all normal work related problems that may arise, as quickly as possible. The Union and the Company agree to take all reasonable steps to ensure their officers, members and staff follow this procedure.

In the event that an employee has a problem or a matter of concern regarding employment he/she shall, in the first instance, refer the matter to the immediate supervisor who will endeavour to resolve the problem.

If the matter is not resolved at this level, the employee and union delegate or employees representative shall approach the departmental manager to review the problem.

If agreement is not reached within the department the delegate may approach Human Resources. Failing agreement at this level the organiser shall be requested to review the situation.

The dispute shall be referred to the Industrial Relations Commission should resolution of the issue not have occurred at any previous stage.

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If at any stage the Company feels a meeting of employees would clarify or resolve the issue, a paid meeting shall be called so that discussion may take place.

Following this meeting, employees may be allowed a further 10 minutes for discussion amongst themselves, if required. It would then be expected that the employees resume work and the department delegates report back to the Company.

The Company shall also consider paid breaks for report back meetings from the Union.

Whilst the grievance procedure is being carried out the pre-existing status quo should continue without a stoppage or disruption. Status quo refers to the situation existing immediately prior to the dispute or the matter giving rise to the dispute.

The procedures and obligations contained herein shall be equally binding on the Company and its employees and the Union and its members in respect of all changes of work practices or problems.

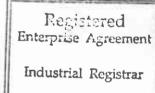
17. DISCIPLINARY PROCEDURE

The Company requires all employees to maintain a fair output of work and to follow all reasonable instructions relating to work.

Where a Supervisor or Department Manager believes that an employee is:

- not working in accordance with required practice; or
- is acting in a manner which is affecting reasonable work demands; or
- breaching Company Policy;

then, the following disciplinary procedure shall be followed: -



- (a) The Supervisor will issue an initial warning to the employee in the presence of the employee's chosen representative. Advice of this warning is to be forwarded to the Human Resources Department for placing on the employee's personnel file and a copy given to the employee.
- (b) Should a further incident occur, then the employee shall be given a written warning, in the presence of the Union Representative or the employee's choice of witness and a representative of the Human Resources Department, that any further act or acts may lead to dismissal.
- (c) Depending on the circumstances, any further breaches may attract a final written warning as in (b) above, but which will clearly indicate that any further breaches will lead to dismissal. The Company reserves the right, in cases of further serious and deliberate breaches to terminate the employment at this stage.
- (d) Should an action on the part of the employee warrant summary dismissal, then the responsible Manager is to immediately remove the employee from his or her place of work and advise the Human Resources Department. If it is agreed that the dismissal is to proceed, Human Resources will advise the appropriate union delegate and the dismissal will take place.

Nothing in this Clause shall affect the right of the Company to dismiss any employee for

misconduct. In cases where an employee is not meeting the requirements of their core skill, multi-skill/s and or allowance/s the disciplinary procedure will be followed. If competency level continues to be below required level, re-grading or removal of allowance will occur.

18. MEAL BREAKS/TEA BREAKS

A thirty-minute unpaid break shall be allowed in each period of shift work as a meal break.

There will be a tea break in the first half of the shift and a second tea break in the second half of the shift at a time to be mutually arranged. Both breaks apply if the span of hours is "full time" (eg 7.6 hours/day or over, which excludes unpaid lunch break). Each break will be paid time and will be limited to 10 minutes. For those working 12.6 hours/day, (excluding unpaid lunch break) the second tea break will be 20 minutes.

Employees shall receive a five-minute transit time added to each meal break and also to the first tea break.

A meal or tea break shall be taken so that no employee is required to work more than 5.5 hours without a break.

No breaks will be paid on non-work days overtime.

19. PERSONALISED WORK SCHEDULE

In accordance with the provisions of Clause 12 of this Agreement, each Group A employee shall be entitled to a maximum of 1 RDO in each four week period of 20 working days.

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Hours of work for Group A employees

- No RDO average 7.6 hours per day/week.
- 1 RDO average 8.0 hours per day/week.

Operating procedures for determining and controlling Personalised Work Schedule (PWS) shall be as follows:

Implementation of PWS

152 hours are to be worked per four-week period.

An employee, in consultation with his/her supervisor, will agree in advance the employees usual work hours and PWS pattern. Days off must be by mutual agreement and must meet business objectives.

When practicable only one person in an area is to be off at any one time. If this is not possible it should be the minimum number of people possible.

Recording of RDOs Taken

The Supervisor will maintain a record of days taken.

Non Accumulation of RDOs

With the following exception, RDO shall not accumulate except where agreed between

Management and Employees:

- Nominated shutdown periods.

RDOs During Annual Leave

RDOs will accrue during Annual Leave.

Annual Leave Loading for RDOs

Leave loading is not payable in respect to an RDO falling during a period of Annual Leave.

RDOs During Workers Compensation

An employee who is on Workers Compensation on an accrued allocated RDO will not be entitled to another day in lieu.

RDOs During Sick Leave

An employee who is sick on an accrued allocated RDO will not be entitled to another day in lieu, unless a doctor's certificate is provided.

RDOs During Long Service Leave

RDOs do not accrue during a period of Long Service Leave.

RDOs Falling During Jury Duty

An employee required for Jury Duty on their nominated RDO shall be entitled to full payment for that day. He/she shall not be entitled to an additional RDO.

RDOs and New Hires

RDO will apply for the first full month of employment and from then onwards. If an employee commences during a month, they will work 7.6 hours/day until the beginning of their first full month with the Company.

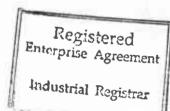
20. TERMINATION OF EMPLOYMENT

The employment of an employee who is employed under the terms of this Agreement may be terminated by one working week's notice on either side or by the payment or the forfeiture as the case may be of one working week's wages in lieu of notice.

Such notice may be given on any day of the week to take effect one week from the day on which it is given.

New employees shall be placed on a three month probation period prior to permanent appointment with the Company. The parties agree, after 30 calendar days and prior to expiry of the probationary period termination shall be by one working week's notice.

The Company reserves the right to dismiss any employee without notice for misconduct. In all these cases wages shall be paid up to the time of dismissal only.



Where an employee upon leaving, or being discharged from service requests, they shall be given a Statement of Service by the Company stating the length and nature of employment. This is the only statement the Company provides.

When an employee has been served termination notice or gives notice of termination, such notice cannot be withdrawn unless mutually agreed by both parties.

21. ABANDONMENT OF EMPLOYMENT

An employee who is absent from work for three working days without notifying the Company of the reason for the absence shall be deemed to have abandoned his/her employment.

For the purpose of this Clause, abandonment of employment will be regarded as misconduct and the employee may have his/her employment terminated accordingly. Before termination all reasonable efforts will be made to contact the employee.

22. REDUNDANCY

Where it becomes necessary to terminate the employment of a permanent employee, because the Company has made a definite decision that the Company no longer requires the job the employee has been doing, and the Company has not been able to offer to that employee an acceptable comparative position, then redundancy payment will be in accordance with the Company's guidelines for 'Retrenchment - Salarled Employees'.

For the purpose of this clause, an "acceptable comparative position" shall mean any position which would be viewed as reasonable in keeping with the employee's capabilities, based on the requirements for that alternative position as stated in the job description and the employee's skills, experience and capability in performing that job if training was provided.

This clause does not apply to casual employees, persons hired for a fixed term or to employees who resign or are dismissed for reasons other than redundancy.

23. UNION MEMBERSHIP

Employees covered by the Agreement may choose to be represented by a Union.

TUTA training will be allowed for delegates. Timing of such courses is subject to normal manning requirements. Payment will be made at normal rates.

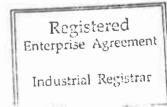
24. CONDITIONS OF EMPLOYMENT

Part-time Employment

Definition

A "part-time employee" is an employee who is employed at least fifteen hours per week, but less than the total days or for less than the total hours.

- Part-time employees may be employed when the Company chooses.
- Part-time employees shall be paid at an hourly rate of pay which, shall be at the rate of one
 thirty eighth of the weekly wage of the appropriate classification, in accordance with the
 Rates of Pay clause of this Agreement.
- All other provisions of this Agreement with respect to allowances, Superannuation, Annual



Leave, Sick Leave, Long Service Leave, shall apply to part-time employees, on a pro-rata

 Not withstanding the above, the Company and the relevant employee may agree, in writing, to observe other conditions in order to meet special cases.

Casual Employment

Definition

A "casual" employee is an employee who is paid on an hourly basis.

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- (a) Casual employees shall be paid an hourly rate, which includes all loadings and allowances.
- (b) The Company shall provide a minimum of 4 hours work in each day worked, except when for any reason beyond the Company's control, less than four hours is performed on any day (employee illness for example). In these cases payment shall only be made for actual time worked.

25. STAND DOWNS

Where a breakdown in machinery or any other cause outside the Company's control necessitates a cessation of work, the Company, after discussion with the Delegate team and giving employees 2 days notice, may stand down permanent employees without pay. The exception shall be in cases of industrial disputation where no notice period is required. Such stand downs shall not affect the employee's continuity of service or entitlements which depend on continuity of service. This does not in any way affect the Company's right to terminate the employment of an employee in the normal manner.

26. WORK SAFETY

Under the Occupational Health and Safety Act both the Company and its employees have rights and obligations.

The Company requirements under the Act include:

- to provide or maintain plant and systems of work that are safe and without risks to health.
- to ensure that employees undertake their work in such a way that they do not present a danger to themselves, other workers or other persons on site.
- to make arrangements for ensuring safety and absence of risks to health in connection with the use, handling storage or transport of plant and substances.
- to provide or maintain a working environment for its employees that is safe and without risks to health and adequate as regards facilities for their welfare at work.
- as regards to any place of work under the Company's control to maintain it in a condition that is safe and without risks to health, and to provide or maintain means of access to and from it that are safe and without any such risks;
- to provide such information, instruction, training and supervision as may be necessary to ensure the health and safety at work of its employees.

Conversely, employees while at work:

 shall take reasonable care for the health and safety of persons who are at his/her place of work and who may be affected by his/her acts or omissions of work;

- shall co-operate with the Company in the implementation of any requirement imposed in the interests of health, safety and welfare.
- Employees are required to comply with any safety instructions given by management. Failure to do so may result in the application of the disciplinary procedure.

PROTECTIVE CLOTHING AND EQUIPMENT

The Company undertakes to reimburse employees who damage personal property, through an accident while in the course of their employment.

Uniforms and protective clothing are provided and must be worn in all processing areas. Headcovers, beard and moustache covers are to be worn in all areas so marked.

Protective safety equipment is provided as appropriate for machinery and must be used in areas so marked or when specific instructions are given in processing instructions. In addition, employees will be suitably trained in the use of safety equipment. Enterprise Agreement

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Disciplinary action may occur when employees disregard safety equipment and protective clothing instructions. Continued disregard may lead to dismissal. Company issued clothes and shoes are not to be worn off-site.

Safe footwear shall be provided to all employees on the following basis:

- An initial issue of 1 pair shall be made to an employee from their first day of permanent employment.
- A person supplied with approved footwear shall be expected to wear such footwear. The only exception shall be where a doctors certificate is provided.
- Replacement footwear will be issued on the return of worn/damaged previous issue.
- Safe footwear shall be approved by the Safety Officer.
- Casual employees shall provide their own safe footwear.

Safety glasses shall be provided to all permanent employees. A person supplied with approved safety glasses shall be expected to wear these.

Casual employees are required to have their glass lens industrially toughened. Where this is required, the Company will refund the difference in cost between normal and hardened lens spectacles.

The Company will provide adequate uniforms to employees on commencement.

Requests for extra clothing will be examined on a 'as needs' basis by immediate Supervisor.

The decision to replace uniforms and protective clothing, regardless of the number, shall be based on hygiene and safety consideration.

The Company undertakes to launder the uniforms supplied. Employees shall be involved in the selection of uniforms when changes are contemplated.

28. LEAVE

For the purpose of this clause employee's spouse shall include defacto spouse and defacto-in-law relationships when this relationship has previously been advised to Human Resources.

Annual Leave

Annual Leave shall be in accordance with the Annual Holidays Act, 1944.

As per the Annual Holidays Act and site custom, annual leave should be taken within six months of the date of which it is accrued.

Illness During Annual Leave

Periods of illness occurring during Annual Leave will be paid as sick leave subject to the following conditions:

• The period of illness being 38 consecutive working hours or greater.

• The claim for payment as sick leave to be submitted on an Application for Leave application form and supported by a Doctor's Certificate.

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The employee having a current sick leave entitlement.

Annual Leave Loading

- (a) Before an employee is given and takes an annual holiday, or, whereby agreement between the Company and employee the annual holiday is given and taken in more than one separate period, then before each of such separate periods, the employer shall pay the employee a loading determined in accordance with this clause.
- (b) The loading is payable in addition to the pay for the period of holiday given that is due to the employee under the Act and this Agreement.
- (c) The loading to be calculated is based on any period of Annual Leave to which the employee becomes entitled under the Act and this Agreement.

Where such a holiday is given and taken in separate periods, loading is to be calculated in relation to each separate period.

(d) The loading is the amount payable for the period or the separate periods, as the case may be, stated in sub clause (c) at the rate per week of 17.5 percent of the appropriate weekly rate of pay prescribed by this Agreement for the classification in which the employee was employed immediately before commencing his/her annual holiday, but shall not include shift allowance, overtime rates or any other unamed payments prescribed by this Agreement.

Appropriate weekly rate of pay refers to the rate prescribed by this Agreement plus the following allowances which are applicable - education allowance, multi-skilling allowance, first aid allowance, tool allowance, boiler allowance, forklift allowance, team leader allowance, technical trainer allowance, dangerous goods allowance, rehabilitation coordinators allowance and restricted electrical license allowance.

- (e) (i) When the employment of an employee is terminated for any reason other than misconduct then the employee is entitled to annual leave loading on any leave in accordance with subclause (c).
 - (ii) Except as provided by paragraph (i) of this subclause, no loading is payable on the termination of an employee's employment.

(iii) Where an employee has been paid loading in advance of the date of accrual, upon termination this shall be reimbursed to the Company.

One additional holiday (in lieu of Picnic Day) shall apply in each calendar year to a permanent employee. This day shall be set by agreement between the Company and the employee.

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Sick Leave

All permanent employees covered by this Agreement are entitled to 76 hours paid sick leave per year credited on their anniversary date, when absent through personal injury or illness.

Such leave will be paid at ordinary time rates. All sick leave absences of more than 2 consecutive working days must be accompanied by a doctor's certificate. Any absences immediately before or after Annual Leave, RDOs, Public Holidays or Long Service Leave will require a doctor's certificate. In the case of a history of poor attendance, a doctor's certificate may be requested for all absences.

Sick Leave entitlements not claimed in any one year shall accumulate from year to year as long as the employment is continuous.

All permanent employees covered by this Agreement, with a minimum of five years continuous service, shall be entitled to an additional sick leave benefit in the case of a long term illness or illnesses, defined as a minimum absence of 10 continuous working days.

This benefit is not conditional on the status of the employees annual leave entitlement and shall take the form of an accumulation benefit whereby the Company will match the employee's accumulation of sick leave on a pro rata basis referenced to the employee's accumulation at the beginning of the illness, or the illness period if the illness results in one or more periods of absence. This leave benefit will only apply once the employee's sick leave benefit is exhausted.

If required, in granting this special leave, the Company, with the authorisation of the employee, may contact the employee's medical practitioner to ascertain possible alternative duties options.

The Company will also undertake to review special cases for requests for additional sick leave benefits, in which case requests approved shall be authorised by the Manufacturing Manager.

An employee wishing to determine the status of their sick leave benefit shall do so through their supervisor.

Family Leave Arrangements

Use of Sick Leave

An employee with responsibilities in relation to either members of their immediate family or members of their household who need their care and support shall be entitled to use, in accordance with this subclause, any sick leave entitlement which accrues after the date of the commencement of this agreement for absences to provide care and support for such persons when they are ill.

The employee shall establish by production of a medical certificate or statutory declaration the illness of the person concerned.

The entitlement to use sick leave in accordance with this subclause is subject to:

- the employee being responsible for the care of the person concerned; and
- the person concerned being either:
 - a member of the employee's immediate family; or
 - a member of the employee's household.

The term 'immediate family' includes;

- a spouse (including a former spouse, a de facto spouse and a former de facto spouse) of the employee. A defacto spouse, in relation to a person, means a partner who lives with the first mentioned person as the partner of that person on a bona fide domestic basis although not legally married to that person; and
- a child or an adult child (including an adopted child, a step child or an ex nuptial child), parent, grandparent, grandchild or sibling of the employee or spouse of the employee.

The employee shall, wherever practicable, give the employer notice prior to the absence of the intention to take leave, the name of the person requiring care and their relationship to the employee, the reasons for taking such leave and the estimated length of absence. If it is not practicable for the employee to give prior notice of absence, the employee shall notify Management by telephone of such absence at the first opportunity on the day of absence.

Unpaid Leave for Family Purposes

An employee may elect, with the consent of Management, to take unpaid leave for the purpose of providing care to a family member who is ill.

Long Service Leave

Long Service Leave is payable in accordance with the Long Service Leave Act, 1955, in respect of all employees.

Parental Leave

Maternity, Paternity and Adoption Leave shall be in accordance with the Industrial Relations Act, 1996.

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This clause applies to permanent full-time and part-time employees.

Compassionate Leave

Compassionate Leave may be granted to permanent full time and part time employees in circumstances involving the death of an immediate member of the employees family, or the birth of a child. To ensure consistency across the site this shall be with management's approval.

An employee shall be entitled to 3 working days leave without loss of pay on the production of satisfactory evidence of the death of an employee's partner, mother, father, mother-in-law, father-in-law, brother, sister, child.

Upon the death of an employee's grandfather or grandmother, the employee shall be entitled to 2 working days Compassionate Leave. For all other relatives an employee is entitled to one working day of absence.

The leave so granted shall be allowed immediately following such a death for the purpose of arranging and/or attending funeral services and/or legal matters.

Birth of a child. In this case employees will be entitled to 2 working days leave in order to care for their partner or family, or to make necessary arrangements and expectant females 2 days prenatal leave for attending medical clinics.

Jury Service/Crown Witness

A permanent employee required to attend Jury Service, or is required to appear as a Crown Witness during his/her ordinary working hours shall be paid the difference between the payment they receive from the Court and their normal rate of pay for the period of absence.

Along with the notification of the jury requirement, people are sent a Statutory Declaration to complete. Since the Company pays the difference, 'option 2' on the Statutory Declaration form should be circled ie "I require payment as I will not receive my normal wage or salary from my employer". On return to work, proof of jury service attendance or a copy of the subpoena (in the case of a witness) together with evidence of the amount of payment received and the Leave Application should be sent to the Payroll Department and they will automatically pay the difference to the normal pay for the period of absence.

Where an employee is required for Jury Service or as a Crown Witness on their RDO, for that day he/she will follow the same procedure as if on a normal working day.

Repatriation Attendance

Permanent employees who are ex-servicemen or women shall be allowed as time worked, time incurred whilst attending Repatriation Centres for medical examination and/or treatment or visiting a doctor nominated by the Repatriation Department provided that:

- such time lost does not exceed four hours (including travelling time);
- an employee produces evidence satisfactory to the Company that he/she is required to and does attend a Repatriation Centre:
- additional travelling time may be allowed at the discretion of the Company depending on the circumstances in respect of distance to; and Registered Enterprise Agreement

from the Repatriation Department.

Blood Donors

Where blood donation facilities are available in close proximity to the establishment, a permanent or casual employee who donates blood at such facility during his/her ordinary hours shall be entitled to leave of absence on each occasion for that purpose on no more than 4 occasions each twelve months.

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Before making payment for such leave, the Company may require satisfactory proof of the employee's blood donation.

The employee shall give the Company reasonable notice of his/her intention to donate blood and

indicate the time when absence from work will be required. Permission to attend shall be subject to normal manning requirements.

Civil Emergencies

Permanent employees under this Agreement who belong to a recognised volunteer emergency service shall be supported as follows:

- Where called upon to attend an emergency while at work, permission should be gained from the employee's supervisor prior to leaving. The time lost shall be paid as Special Leave -Emergency Services.
- When attendance is required at a seminar or training sessions, approval shall be granted on the basis that half the time shall be paid by the Company, the other half is to be taken as Annual Leave by the employee.

Military Leave

Permanent employees under this Award who are members of the Army Reserve shall be granted military leave of two weeks once each year. Such leave shall be granted in accordance with required time for continuous service training with their unit.

Where payment for such leave is less than what the employee would have received as ordinary time earnings for the same period, then, upon production of satisfactory proof, the Company will pay the difference.

29. SUPERANNUATION

This clause applies to all employees covered under this Agreement.

An eligible employee is defined as a permanent full-time or part-time employee on weekly hire covered by this agreement. These employees shall be eligible to join the 3M Staff Superannuation Plan.

For the purpose of this clause, superannuation will be calculated on the base rate of pay and allowances (excluding the health benefits allowance).

Such employees shall be entitled to the benefits as specified in the Superannuation Guarantee

Scheme with the exception of
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- employees who earn less then \$450 per month
- employees over 65 years.

Where appropriate the Company reserves the right to incorporate SGS increases into the existing 3M Staff Superannuation Plan.

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Casual employees are to have the Superannuation Guarantee Levy paid to the Company affiliated fund of their choice, provided they earn in excess of \$450 in a calendar month.

30. NO EXTRA CLAIMS

It is a term of this Agreement that the Unions and each of the employees bound by this Agreement will not pursue any extra claims, award or over award, for the duration of this

Agreement as specified in Clause 5 of this Agreement. This includes claims relating to changes arising from award variations or decisions of the Commission other than changes that are consistent with the terms of this Agreement. It is also a term of this Agreement that the Unions and each of the employees bound by it will not take industrial action in support of extra claims, award or over-award, for the duration of this Agreement specified in clause 5 of this Agreement.

31. NOT TO BE USED AS A PRECEDENT

This Agreement shall not be used in any manner whatsoever to obtain similar arrangements or benefits in any other plant or enterprise.

32. CONTINUOUS IMPROVEMENT

Management and its employees covered by this Agreement are committed to searching for areas where improvements can be made and implementing such improvements as part of this Agreement.

The items that will be discussed by the negotiation team during the life of this Agreement are as follows:

- Pay-out of Annual and Long Service Leave entitlements working group to be established.
- Review the education allowance for trades people to be included in the base rate of pay.
- Self managed teams and peer reviews
 working group to be established to review.



BY THE COMMISSION COMMISSIONER

3M Australia Pty Limited	Greg Balla
DATED THIS 3/ DAY OF A 200%	Grey band
Employee Representatives	Wantel
	Warrên Anjezark
	Allen Edgecomb
	Gavin McNaught
	Bronwyn Nowicki
Union Representatives	R. K. Mollis Cu Australian Workers Union
	Holos
	National Union of Workers
DATED THIS 6th DAY OF More	2001
	Registered Enterprise Agreement
	Industrial Registrar

Attachment 1

Kilometre allowance is payable for the following circumstances:

- 3M office to outside contact on Company business/other 3M site and return to 3M office kilometres paid office to office.
- 2. 3M office to outside contact on Company business/other 3M site and then return to home kilometres paid less the usual kilometres from office to home where the car is the main mode of transport to travel to work. If public transport or car pool is the main mode of transport to travel to work, mileage allowance is based on the total kilometres driven.
- 3. Direct from home to outside contact on Company business/other 3M site and return to 3M office kilometres paid less the usual kilometres to office where the car is the main mode of transport to travel to work. If public transport or car pool is the main mode of transport to travel to work, mileage allowance is based on the total kilometres driven.
- 4. Direct from home to outside contact on Company business/other 3M site returning direct to home - kilometres paid less the usual kilometres from home to office and back home where the car is the main mode of transport to travel to work. If public transport or car pool is the main mode of transport to travel to work, mileage allowance is based on the total kilometres driven.
- Special visits to normal place of employment outside usual working hours at COMPANY REQUEST - if paid for overtime no mileage allowance applies, if not paid for overtime, mileage allowance is the kilometres driven home to office and return.
- 6. When REQUESTED by the Company to make more than one return journey from home to normal location in any one day full kilometres will be paid for the second or following journeys from home to office and return. This does not apply in case of paid call-ins.

