

**REGISTER OF
ENTERPRISE AGREEMENTS**

ENTERPRISE AGREEMENT NO: EA00/304

TITLE: Vinidex Tubemakers Company Pty Ltd Smithfield Site Enterprise Agreement 2000

I.R.C. NO: 2000/3523

DATE APPROVED/COMMENCEMENT: 3 August 2000/1 March 2000

TERM: _____ 12 months

**NEW AGREEMENT OR
VARIATION: New**

GAZETTAL REFERENCE: 17/11/00

DATE TERMINATED:

NUMBER OF PAGES: 68

**COVERAGE/DESCRIPTION OF
EMPLOYEES: Applies to all employees who are not employed as salaried staff**

PARTIES: Vinidex Tubemakers Pty Ltd -&- Electrical Trades Union of Australia, New South Wales Branch National Union of Workers, New South Wales Branch, The Australian Workers' Union, New South Wales.



VINIDEX TUBEMAKERS COMPANY PTY. LIMITED

2000

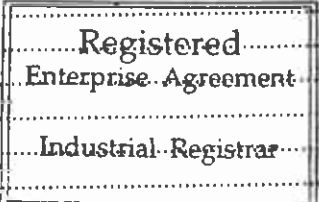
CERTIFIED

AGREEMENT

Registered
Enterprise Agreement
Industrial Registrar

CONTENTS

Part 1: General Agreement Conditions 4
1.1. Title 4
1.2. Parties Bound 4
1.3. Application 4
1.4. Relationship To Parent Award & Other Legislation 4
1.5. Date & Period Of Operation 4
1.6. No Disadvantage To Employees (Standard Conditions) 4
1.7. No Extra Claims 4
1.8. Public Interest 4
1.9. Vinidex Local Agreements Register 4
1.10. Implementation and Renewal Of Agreement 4
1.11. Unintended Consequences 4
1.12. Agreement Distribution 4
Part 2: The Commitments of Vinidex and its Employees 4
2.1. Joint Unions/Company Partnership 4
2.2. Consultative Principles 4
2.3. Union Delegates 4
2.4. Right of Entry of Union Official 4
2.5. Notice Board and Filing Cabinet 4
2.6. Team Based Work Organisation 4
2.7. Vinidex Disciplinary Procedure 4
2.8. The Use of Staff Labour 4
Part 3: Terms & Conditions Of Employment (Tool Allowance for apprentices) 4
3.1. Apprenticeship 4
3.2. Contract Of Employment 4
3.3. Classifications, Rates of Pay and Allowances 4
3.4. Payment Of Wages 4
3.5. Late Payment of Wages: 4
3.6. Make Up Pay On Workers Compensation 4
3.7. Time & Wages Record 4
3.8. Superannuation 4
Part 4: Occupational Health & Safety Matters & Amenities 4
4.1. Occupational Health & Safety 4
4.2. Personal & Protective Clothing & Equipment 4
4.3. Amenities & Conveniences 4
4.4. Compliance with Washing Requirements 4
Part 5: Hours of work 4
5.1. Definitions: (also refer appendix 3) 4
5.2. Ordinary Hours (also refer appendix 3) 4
5.3. Daywork Ordinary Working Hours (also refer appendix 3) 4
5.4. Dayworkers- Meal Breaks 4
5.5. Daywork- Transfer to Shiftwork 4
5.6. Continuous Shiftworkers - Hours of Work. (also refer to appendix 3) 4
5.7. Non Continuous Shiftworkers- Hours of Work 4
5.8. Shiftwork on Saturdays (also refer to appendix 3) 4
5.9. Shiftworkers -Meal Breaks 4
5.10. One Shift in 24 Hours 4
5.11. Shift Rosters 4
5.12. Variations of the Method of Working Shifts 4
5.13. Overtime 4
5.14. Work On Public Holidays (also refer appendix 3) 4



1.8. Public Interest

This agreement will benefit the employees of Vinidex Tubemakers Company Smithfield Site, the Company's owners, the Unions party to the agreement, customers, suppliers, local industry and the general Australian community, thus demonstrating Public Interest.

1.9. Vinidex Local Agreements Register

The parties will maintain a Vinidex Smithfield Site Local Agreements Register. This Register will contain all local agreements on matters such as flexible working arrangements. If any local agreement is not contained in the local agreements register it will not be recognised on this site. The company is prepared to hear claims in relation to previous local agreements and if approved by current management will be included in the Vinidex Local Agreements Register. In addition the employees are prepared to hear claims by the company in relation to previous agreements and if approved by both parties these conditions will be included in the Local Agreements Register.

1.10. Implementation and Renewal Of Agreement

The Single Bargaining Unit will meet quarterly from the commencement of this Enterprise Agreement to implement this agreement. Prior to the expiry of the agreement and no later than October 2001 the parties will review the agreement and commence negotiations for the renewal of the agreement.

1.11. Unintended Consequences

The parties have developed this agreement in good faith. The information on which decisions were made was information shared by all parties. In the event that there are any unforeseen or unintended outcomes of significant proportions the Single Bargaining Unit will meet to resolve the matter. If there has been an omission from this agreement that was contained in past registered agreements/awrads or the 1999 Enterprise agreement both parties will consider the issue and vary this agreement accordingly.

1.12. Agreement Distribution

The Single Bargaining Unit is committed to providing all current employees with access to the agreement and new starters with a copy of this agreement. The agreement will also be stored electronically for Plant access.

Registered
Enterprise Agreement
Industrial Registrar

PART 2: THE COMMITMENTS OF VINIDEX AND ITS EMPLOYEES

2.1. Joint Unions/Company Partnership

Our Strategic Plan aims to prolong the life of our plant through the attraction of further investment at the site to expand capacity. To create the environment for such large scale investments, we must continuously strive to improve the quality and consistency of our operations, eliminating all sources of wastage or rework and to generally seek all avenues to achieve the 6 key targets laid down in our Strategic Plan. The success of these endeavours will be heavily dependent on our most important asset - our employees. We recognise that both the company and the union have common objectives and that how we all work together to achieve these common objectives is an increasingly important source of competitive advantage.

Our common objectives are that our best results will be obtained by creating long term employment security, safe and superior working conditions and a high standard of living for all of our employees and their families. To achieve this we must:

- Satisfy our owners and customers to achieve long term investment in the site.
- Be able to adapt our organisation and work practices more quickly than our competitors are able to do, as and when the changing external forces demand it. Ensure injury prevention through a safe working environment and expand production in harmony with the outside environment.
- Achieve greater motivation and personal pride amongst our employees and hence better team and business results when all of our employees are involved in decisions that affect their work. Have the right employees for the right jobs working on the right issues with accurate supporting data and skills in a co-operative atmosphere that leads to good, fair decisions and results.

The most preferred way forward is to continually strengthen the relationship between the company and the unions representing our employees heading into a full Partnership. We further believe that such a Partnership will lead to greater business success than alternative labour arrangements can. The most important aspect of the partnership is that it is owned, driven and genuinely committed to by employees on the shopfloor as well as at other levels of the organisation.

We share a common view that a genuine Partnership:

- Is not only based on shared objectives, trust, open communication but most importantly on the commitment of all parties to meeting their reciprocal obligations.
- Involves not only the sharing of information but also sharing the plant's Strategic Goals and the responsibility for decision making on all issues directly affecting the work of our employees.
- Involves all partners making an equal and tangible contribution to the success of the overall plant for the well being of all of our employees.
- Requires all partners to be ready to defend the integrity of the Partnership to achieve the best results for the organisation and the majority of our employees.

It is recognised that adherence to these principles will be an overriding obligation for all parties during the life of this agreement.



2.7 Vinidex Disciplinary Procedure

At all times the parties to this agreement are committed to supporting people through the appropriate approach to people management. Issues of discipline will be viewed from the perspective of helping an employee improve and remain with the organisation.

At all times the parties are committed to following the Vinidex Disciplinary Procedure contained in appendix 1 of this agreement.

2.8. The Use of Staff Labour

The company gives an undertaking to not fully man a production area with staff labour unless special circumstances prevail. Such circumstances would include, in order to maintain production during a official union stop work meeting, in order to prevent damage to plant and equipment, to train employees and for the purpose of experimentation or trialing of a new product.

Registered
Enterprise Agreement
Industrial Registrar

PART 3: TERMS & CONDITIONS OF EMPLOYMENT (TOOL ALLOWANCE FOR APPRENTICES)

3.1. Apprenticeship

3.1.1. Future Apprenticeship intake

Vinidex is committed to training apprentices in a way that adds value to the organisation and to the community.

3.1.2. Apprenticeship Trades

The Company will only employ minors under a Contract of Apprenticeship in the following trades or occupations:

- Electrical Fitter; or
- Electrical Fitter/Mechanic; or
- Electrical Mechanic; or
- Mechanical Fitter; or
- Mechanical Fitter/ Turner; or
- Mechanical Turner; or
- Tool Maker



3.1.3. Contract of Apprenticeship

Each Contract of Apprenticeship must contain the following:

- The names of the parties;
- The date of birth of the apprentice;
- A statement of the trade or trades to which the apprentice is to be bound;
- A statement of the trade or trades which he or she is to be taught during the course and for the purpose of his or her apprenticeship;
- An undertaking by the Company to teach and instruct or cause the apprentice to be taught or instructed in the trade to which he or she is bound;
- The date at which the apprenticeship is to commence
- All other conditions of apprenticeship.

3.1.4. Cancellation or Suspension of Indenture

The company and/or an apprentice may cancel or suspend an indenture or apprenticeship under the following conditions:

- If the company is unable to find suitable employment for an apprentice due to a lack of orders, or
- If the company is unable to find suitable employment for an apprentice due to financial difficulties and the company can not arrange a suitable transfer of indenture to another employer and the NSW Vocational Training Board believes that there are circumstances which make the suspension or cancellation necessary or desirable.

The NSW Apprenticeship Commission is the only body which has the power to approve any cancellation or suspension of apprenticeship or indenture.

Any undertaking in an indenture will have no force or effect if it is inconsistent with anything outlined in this clause.

3.1.5. Number Of Apprentices To Tradespersons

The company will endeavour to employ as many apprentices as the state of the business will allow.

3.1.6. Adult Apprentices

An adult may serve an apprenticeship if the company agrees to this. The wage rates paid will be as prescribed under the relevant legislation.

3.1.7. Probationary Period

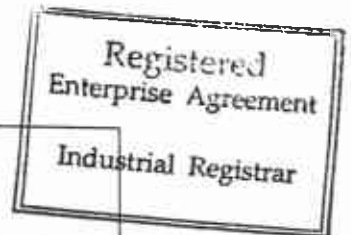
An apprentice may be taken on probation for a period of 3 months. If this person is apprenticed this 3 month probationary period will count as part of the apprenticeship.

The Company must notify the NSW Apprenticeship Commission if it employs a probationary employee in any of the trades specified in Subclause 3.1.2. This notification must be made within 14 days of the commencement of a probationary employee's employment.

The minimum wage rate for an apprentice will be:

- a) The percentage as specified in the table below:
- b) These percentages will be calculated to the nearest 10 cents

Year of Apprenticeship	Trades % of Grade X Rate
Year 1	36%
Year 2	47%
Year 3	63%
Year 4	74%



3.1.8. Make up of Lost Time

An apprentice will:

- (a) Serve one day for every day that he or she is absent from duty without the Company's consent, and
- (b) His or her next year of service will not commence until he or she has served this time, if:
 - This apprentice has unlawfully absented him or herself without the company's consent, or
 - This apprentice has given the company less service than the ordinary working days specified for that trade.

An apprentice is entitled to deduct any time which is worked in excess of his or her ordinary hours from any time that he or she owes to the company.

3.1.9. Attendance at Technical Schools

The company will ensure that an apprentice is able to attend required technical courses without the loss of ordinary pay.

An apprentice will be reimbursed all fees for attendance at Technical college or school if he or she provides reports of his or her satisfactory conduct.

3.1.10. Continuation of Employment

Where possible the company will attempt to retain an apprentice following the completion of the apprenticeship. However, the company retains the right to terminate the apprentice if the business needs so dictate. In such cases a minimum of three months notice will be provided to assist the apprentice in securing future employment.

3.2 Contract Of Employment

3.2.1. Period of Contract

Employees of the Company will be employed on a fortnightly basis

3.2.2. Duties Performed

An employee will perform any work which the Company may reasonably require within their skills and competencies. This clause is not to be used to de-skill the work force and employees can only be asked to perform duties that are aligned with their positions.

3.2.3. Employment Categories

3.2.3.1. Probationary Employment

All part-time and full-time employees will serve a three-month probationary period. This three-month period will provide an opportunity for Vinidex to determine suitability for ongoing employment. New employees will be informed in advance about this situation.

The probationary employment will form part of the employee's period of continuous service for all purposes of this agreement unless otherwise specified.

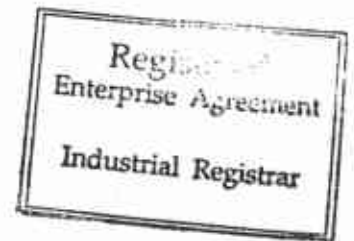
In the case of the permanent appointment of a casual employee who has been with the organisation greater than three months no probationary period will need to be served.

3.2.3.2. Full-time Employment

Any employee not specifically engaged, as being a part-time or casual employee is for all purposes of this agreement a full-time employee unless otherwise specified.

3.2.3.3. Casual Employment

A casual employee is to be employed by the hour and will be paid the hourly rate for the appropriate grade (unless otherwise specified) prescribed in this agreement plus a casual loading of 20 per cent. This loading compensates the casual employee for non-receipt of such employee benefits as annual leave, sick leave, payment for public holidays not worked, bereavement leave and carers leave. In addition it must be



understood that casual employees are not entitled to claims for payment for, parental leave and jury service. In addition the company will review the situation of any casual employee who has been here longer than six months in the same role with a view to making such employment permanent where appropriate.

It should be remembered that for the purposes of this agreement a casual employee is one employed by Vinidex and not an external labour provider.

3.2.3.4 Part-time Employment

An employer may, in addition to employing full-time employees, employ Regular part-time employees in any classification in this Agreement...

A regular part-time employee, is an employee who :

- I. Works less than full-time hours of 38 hours per week,
- II. Has reasonably predictable hours of work,
- III. Receives, on pro-rata basis, equivalent pay and conditions to those of full-time employees who do the same kind of work.
- IV. At the time of engagement the employer and the regular part-time employee will agree in writing on a regular pattern of work specifying at least the hours worked each day, which days of the week the employee will work, and the actual starting and finishing times each day.
- V. Any agreed variation to the regular pattern of work will be recorded in writing.
- VI. An employer is required to roster a regular part-time employee for a minimum of three consecutive hours on any shift.
- VII. An employee who does not meet the definition of a regular part-time employee and who is not a full-time employee will be paid as a casual employee in accordance with sub-clause 3.2.3.3.
- VIII. All time worked in excess of the hours as mutually arranged will be overtime and paid for at the rate prescribed in this agreement.
- IX. A regular part-time employee employed under the provisions of this clause must be paid for ordinary hours worked at the hourly rate prescribed for the class of work performed.



3.2.4. Supplementary Labour

The term Supplementary Labour refers to casual employees who perform work for Vinidex but are employed by an employment agency.

Vinidex Tubemakers operates in a market that is subject to cyclic fluctuations. For this reason Vinidex will continue to utilise Supplementary Labour to cope with periods of peak demand. This helps Vinidex to preserve the full-time employment of current Vinidex employees. The company will review the current agency numbers in line with other aspects of this agreement and reduce the numbers where appropriate.

The company agrees to maintain an agreed minimum number of casual employees on site. These numbers would be set by Production Managers and confirmed with the relevant employees. If this number was to be exceeded it would be done with agreement following an explanation of the reason. In addition the company will review the situation of any agency employee who has been here longer than six months in the same role with a view to making such employment permanent where appropriate. All casuals will be invited to apply for vacant permanent positions as they arise.

Supplementary Labour is provided in accordance with the agreement Vinidex has with its primary and secondary supplier. All supplementary labour will receive the base rate of pay specified in this agreement for the class of work that they are performing and also casual loadings that they are entitled to.

3.2.5. Termination of Employment

Either party in accordance with the notice provisions of the NSW Industrial Relations Act may terminate employment. This can be accessed from the Human Resources & Quality department or the relevant union.

The company without notice may terminate employment for (also refer appendix 2):

- Malingering
- Inefficiency
- Neglect of duty, or
- Misconduct

The Company may deduct payment for any days the employee cannot be usefully employed because of:

- Strike
- breakdown in production or machinery, or
- Any stoppage of work by any cause for which the company cannot be reasonably held responsible
- Where an employee would have been entitled to payment for a public holiday during a period of stand down this payment will be made.



3.2.5.1. Notice of Termination of Employment

In order to terminate the employment of a Full Time or Regular Part Time employee, except in the case of dismissal without notice (3.2.3), the employer shall give to the employee the following notice.

Period of continuous Service	Period of Notice
1 year or less	1 week
1 year and up to the completion of 3 years	2 weeks
3 years and up to the completion of 5 years	3 weeks
5 years and over	4 weeks

3.2.6. Unapproved Absence.

An employee will lose payment for unapproved absences.

3.2.7. Timekeeping

All employees are expected to clock on and off on each workday. If an employee leaves the site on personal business this time should also be clocked. For timekeeping purposes the company will use 6 minutes as the standard unit for deducting pay for lateness or for payment of overtime.

3.2.8. Abandonment of Employment:

An employee will be regarded as having abandoned his or her employment under the following conditions:

- (a) The employee is absent for a continuous period which exceeds 3 rostered working days; and
- (b) This employee can not provide a reasonable cause for this absence.
- (c) It is the employee's responsibility to provide reasonable cause to the Company.

The company follows clear steps in this situation:

- A letter is sent to the employee by certified mail
- The company will wait five days for a response.
- Failing response termination procedures will commence

3.3. Classifications, Rates of Pay and Allowances

The classifications, rates of pay and allowances for the site are contained in appendix 6 of this document.

3.3.1. First Aid Allowance

An employee will be paid a first aid allowance per day or shift if:

- He or she is officially appointed by the company to perform first aid duty, and
- He or she has been trained to render first aid, and
- He or she holds a currently approved first aid qualification.

This allowance covers all hours in a day or shift including overtime hours.



Employees working flexible hours will have first aid allowance calculated by dividing the allowance by 8 and multiplying it by the number of hours in the relevant roster, i.e. under a 12 hour shift roster first aid allowance will be 1.5 times the current allowance.

3.3.2. Shift Rates

- (a) Employees engaged on continuous work shifts, as defined in Clause 5.1 "Definitions" of this Agreement, are paid 11.84% loading shift allowance on their base rate for such shift work.
- (b) Employees not engaged on continuous work shifts, working on Afternoon or Night shifts, as defined in Clause 5.1 "Definitions" of this Agreement, are paid a 15% shift allowance to compensate them for such shift work.
- (c) For employees working a morning shift as worked in the Warehouse and Distribution a Shift Allowance of 12.5% will be paid
- (d) Employees engaged upon seven day shift work rosters, as defined in Clause 5.1 "Definitions" of this Agreement, are employed on a salary basis with all relevant shift penalties included.
- (e) An employee who is required to work:
 - (i) during a period of engagement on shift, on night shift only; or
 - (ii) on night shift for a longer period than four consecutive weeks; or
 - (iii) on a night shift which does not rotate or alternate with another shift or with day work so as to give him at least one-third of his time off night shift in each three shift cycles; shall, during such engagement period or cycle, be paid at the rate of 30 % additional to his ordinary rate for all time worked during ordinary working hours.

3.4. Payment Of Wages

3.4.1. Frequency of Payment

The Company will pay an employee's wages as follows:

- (a) By no later than Wednesday of each fortnight, and
- (b) An employee will have wages paid into his or her choice of:
 - A bank account, or
 - An approved credit union

3.4.2. Statement of Wages:

The Company will provide each employee with a written statement of his or her wages. This statement will:

- (a) Be provided where practicable on or before pay day; and
- (b) Contain details of:
 - Gross wages
 - Overtime;
 - Deductions made, and
 - The net amount of wages to be paid.
 - Long Service Leave and Annual Leave accumulations
 - Rostered day off accumulation



3.5. Late Payment of Wages:

Vinidex provides a commitment to its work force that payment of wages will be made in accordance with this agreement. Where late payment arises from error or omission by the company and the financial institution imposes a fee or penalty (proven by written evidence), Vinidex agrees

- In the case of once only fees, to reimburse the fees charged;
- In the case of penalties such as interest rate increases, to work with the employee concerned to overturn the penalty imposed.

In the event that Vinidex is failing to consistently live up to this commitment the company and the union will review the situation.

3.5.1. Termination

An employee will be paid all wages which are due upon termination. This payment will be made on the day of his or her termination, or forwarded by post on the next working day.

3.5.2. Deductions

The Company may deduct any amount from an employee's wages which is due if the employee provides the company with written authorisation to deduct this amount. Where appropriate these amounts would be forwarded to the appropriate third party.

3.6. Make Up Pay On Workers Compensation

An employee will receive Workers' Compensation payment for periods of total or partial incapacity under the following conditions:

- (a) This payment must be consistent with the provisions of the current NSW Workers Compensation Act
- (b) The insurer will pay the employee at his or her ordinary rate of pay (defined as the Site Ordinary Rate including allowances) for a period of up to and including 39 weeks.

In the intervening period before a claim is accepted by the company's insurer an employee will have access to sick leave and annual leave. Such leave will be reimbursed once the employee's claim has been accepted.

In the case where an employee has no leave the company will take steps to ensure that the employee is not disadvantaged.



3.7. Time & Wages Record

Record Details

The Company will keep a record for each employee which will contain the following details:

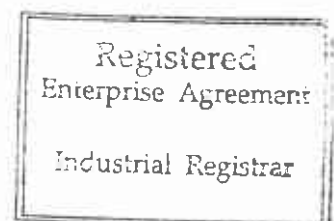
- Employee's name;
- Occupation;
- Hours worked each day; and
- Wages and allowances paid each week.

3.8. Superannuation

Over the first twelve months the company will look at introducing choice in terms of superannuation funds in line with changes to the relevant legislation.

The subject of superannuation contributions is dealt with extensively by legislation including the Superannuation Guarantee (Administration) Act 1992, the Superannuation Guarantee Charge Act 1992, the Superannuation Industry (Supervision) Act 1993 and the Superannuation (Resolution of Complaints) Act 1993. The legislation, as varied from time to time, governs the superannuation rights and obligations of the parties.

The company will make superannuation contributions for each eligible employee to a complying fund in accordance with the Trust Deed, and the above legislation.



PART 4: OCCUPATIONAL HEALTH & SAFETY MATTERS & AMENITIES

4.1. Occupational Health & Safety

Vinidex and its employees are committed to preventing occupational injury and illnesses arising from their work and promoting safety in the workplace by providing a safe and healthy work environment, seeking to identify, avoid or eliminate workplace hazards, facilitating their involvement of employees and their representatives, and complying in full with relevant Occupational Health and Safety legislative requirements.

The performance of the Company and the employees will be to the highest reasonable standards achievable to protect the safety, health and environment of the stakeholders.

In line with the Company's and its employees' Occupational Health and Safety obligations, and in accordance with the role of the Occupational Health and Safety committee, all parties are committed to allowing appropriate access to the information on operations of the plant and the Company's products.

The Company and its employees are jointly committed to work together in a consultative manner to prevent, as far as practicable, occupational injury and illness. Based on the Plascare Audit of Vinidex's safety program, an action plan has been developed to support these objectives and provide baseline data from which future improvements in performance may be measured.

4.2. Personal & Protective Clothing & Equipment

The company will issue an employee with personal and protective clothing and equipment under the following conditions:

- (a) This issue must be appropriate to the work to be performed (a prepared list will be made for each section);
- (b) This issue will be free of charge;
- (c) This clothing and equipment will remain the property of the Company;
- (d) The employee is responsible for the repair and laundering of this personal clothing (except in the case of Maintenance Overalls and dust coats, Machine setting Overalls and the Mixing staff which will continue to be laundered by the company);
- (e) All employees are responsible for the safe wearing and use of personal protective clothing and equipment.
- (f) The Company will repair or replace clothing or tools damaged by fire, corrosive substances or molten metal during the course of work.
- (g) The Company will only be liable for damaged tools of trade which are normally used in performance of employees' duties.
- (h) One issue of thermal underwear every two years will be available to production operators if requested.

4.3. Amenities & Conveniences

Minimum conditions will be those prescribed by the relevant Occupational Health and Safety legislative requirements. This includes the provision of hot water, powdered soup, tea, coffee, sugar and milk for coffee and tea. Further the company agrees to provide a refrigerator and microwave or cooking facilities.



4.4. Compliance with Washing Requirements

Employees who are required to carry out duties in areas where they are exposed to hazardous materials (Mixing Area of the Operation) need to follow the appropriate Occupational Health and Safety guidelines at the completion of their shift.

Registered
Enterprise Agreement
Industrial Registrar

PART 5: HOURS OF WORK

5.1. Definitions: (also refer appendix 3)

"Daywork" means work performed from Monday to Friday between the hours of 6.00am and 8.00pm. These hours of work include a non-paid meal break.

"Afternoon Shift" means a shift finishing after 6.00pm and not later than midnight.

"Night shift" means any shift finishing after midnight and at or before 8.00am.

"Rostered Shift" means a shift for which the employee has been given at least 48 hours' notice.

"Continuous work" in relation to shift work, means work carried on with consecutive shifts throughout the 24 hours of each of at least five consecutive days without interruption except those due to breakdowns or meal breaks or due to unavoidable causes beyond the company's control.

"Non Continuous Shiftwork" means work, which is not rostered to be performed on day, afternoon and night shifts and is not regularly rostered on weekends i.e. a 5x3-shift roster.

"Ordinary rate of pay" means the appropriate base rate of pay plus.

"Week" means a period of 7 consecutive days.

"SEVEN DAY SHIFT WORK" means work carried on with consecutive shifts throughout the 24 hours of each of the seven days of the week without interruption except during breakdowns or meal periods or due to unavoidable causes beyond the control of the employer.

"FIVE DAY SHIFT WORK" means work carried on with consecutive shifts throughout the 24 hours on five days of the week between the hours of 11 p.m. Sunday and 8 a.m. on Saturday without interruption except during breakdowns or meal periods or due to unavoidable causes beyond the control of the employer.

5.2. Ordinary Hours (also refer appendix 3)

An employee's ordinary working hours must average 38 hours per week, under the following conditions:

- (a) This average will cover the full cycle of the employee's relevant work roster, and
- (b) The method of implementing this average will be achieved by rostering employees off on various days during a particular work cycle.
- (c) An employee's ordinary working hours must not exceed:
 - 8 during any consecutive 24 hour period' or
 - 152 in 28 consecutive days
- (d) An employee's ordinary working hours may exceed:
 - 152 in 28 consecutive days if an employee's roster allows for the weekly average of 38 hours to be achieved over a longer period than 28 consecutive days.

**Registered
Enterprise Agreement
Industrial Registrar**

5.2.1. All employees-Rostering Days Off

Where an employee is entitled to a day off during this work cycle, employees will be advised by the company at least 4 weeks in advance of the day to be taken

The Company may substitute a day that an employee is to take off for an alternative day under the following conditions:

- (a) This day may only be substituted in the event of:
 - A breakdown in machinery, or
 - A failure of electric power, or
 - A shortage of electric power, or
 - A need to meet the requirements of the business eg. Major downturn or upturn in business, or
 - Any other emergency situation.
- (b) The Company may only substitute a day that an employee is to take off for an alternative day after consultation with the majority of employees concerned or consultation with the individual employee concerned.

An individual employee may substitute a day that he or she is to take off with the agreement of the Company.

5.3. Daywork Ordinary Working Hours (also refer appendix 3).

A dayworkers ordinary working hours will be:

- Monday to Friday (inclusive) , and
- Between the hours of 6.00am and 8.00pm.

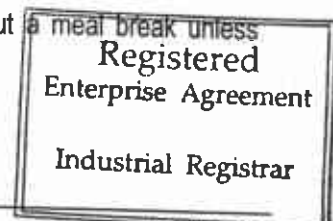
The Company may alter the ordinary hours of work for:

- An individual dayworker, or
- A section of dayworkers, or
- All dayworkers on the plant , under the following conditions:
 - (a) Ordinary hours of work may only be altered by mutual agreement between the company and the appropriate work area or seven days notice to the employees concerned.
 - (b) Ordinary hours of work may only be altered in relation to:
 - The daily hours prescribed, or
 - Starting times, or
 - Finishing times.

5.4. Dayworkers- Meal Breaks

Dayworkers will be entitled to unpaid meal breaks under the following conditions:

- (a) Meal breaks must be:
 - Not less than 30 minutes, and
 - Not more than 60 minutes
- (b) The company will fix the time for meal breaks to be taken.
- (c) The Company or employees may change the times that meal breaks are taken if there has been consultation.
- (d) A Dayworker will not be required to work more than 5 hours without a meal break unless mutually agreed for the benefit of both parties.



5.5. Daywork- Transfer to Shiftwork

A Dayworker may be rostered to perform shiftwork on a regular basis or a Shiftworker to perform daywork on a regular basis under the following conditions:

- (a) The employee must receive at least 7 consecutive days' notice.
- (b) The employee will return to the status of a dayworker/shiftworker if he or she:
 - Is no longer required to work daywork/shiftwork on a regular basis, and
 - Receives at least 7 consecutive days notice.

In some instances the company may need to change the work arrangements of employees due to the needs of the business.

Any major change to the hours of work of employees, such as changing from day work to shift work, will require a process of agreement with the employees concerned to ensure that any issues that may arise are resolved prior to the change.

5.6. Continuous Shiftworkers - Hours of Work. (also refer to appendix 3)

Unless otherwise specified in this agreement a continuous shiftworkers ordinary working hours must:

- (a) Average 38 hours per week, and
- (b) Not exceed,
 - 8 hours in any one day; or
 - 48 hours in any one week; or
 - 88 hours in fourteen consecutive days; or
 - 152 hours in 28 consecutive days.
- (c) A continuous shiftworkers ordinary working hours may exceed 152 hours in 28 consecutive days if his or her roster allows for a weekly average of 38 hours to be achieved over a longer period than 28 consecutive days.

5.7. Non Continuous Shiftworkers- Hours of Work.

A Non Continuous Shiftworkers ordinary working hours must:

- (a) Average 38 hours per week, and
- (b) Not exceed,
 - 40 hours in any one week (which is worked in 5 shifts of 8 hours); or
 - 80 hours in 14 consecutive days; or
 - 114 hours in 21 consecutive days; or
- (c) A Non Continuous Shiftworkers ordinary working hours may exceed 114 hours in 21 consecutive days if his or her roster allows for a weekly average of 38 hours to be achieved over a longer period than 21 consecutive days.

A Non Continuous Shiftworkers will not be required to work more than:

- (a) 8 consecutive hours on any one shift without overtime; or
- (b) 6 consecutive shifts in any one week payment of overtime if his or her roster does not provide for ordinary hours to exceed 114 hours in 21 consecutive days.

5.8. Shiftwork on Saturdays (also refer to appendix 3)

The Company will pay Shiftworkers at the rate of time and one half for all work performed during ordinary hours on a Saturday.

5.9. Shiftworkers -Meal Breaks

A shiftworker's ordinary hours will be worked continuously except for meal breaks. Meal breaks will not exceed 20 minutes and will be counted as time worked.

Shiftworkers must take meal breaks under the following conditions:

- After no more than 5 hours work; or
- To suit the operational needs of the Company;

5.10. One Shift in 24 Hours

A Shiftworker will not be required to work more than one ordinary shift in each consecutive 24 hour period unless this is required for the purpose of regular shift changes.

5.11. Shift Rosters

Shift rosters will specify the start and finish times of ordinary working hours of the respective shifts.

5.12. Variations of the Method of Working Shifts

The Company may vary the method of working shifts for:

- (a) All Shiftworkers to suit the circumstances of the operation, or
- (b) A section of Shiftworkers to suit the circumstances of the operation.

The company may only vary the method of working shifts under the following conditions:

- By the Company and the accredited Union representative agreeing to this variation; or
- In the absence of agreement, the Company giving the employees at least 7 days notice.

In the case where such a variation involves a move to twelve hour shifts or a move off twelve hour shifts then the majority of employees must be in agreement.

5.13. Overtime

5.13.1. All Employees- Reasonable Overtime

The Company may require an employee to work reasonable overtime in accordance with the rates and conditions of this agreement and employees must work this reasonable amount of overtime.

5.13.2. Overtime Definition:

Overtime is work which is performed:

- In excess of ordinary hours
- Outside ordinary hours of work
- On a shift other than a rostered shift (unless swapped at employe's discretion)

5.13.3. Overtime Rates(also refer to appendix 3)

Overtime rates will be:

- (a) Time and one half for the first 3 hours overtime worked on any one day, and
- (b) Double time until the completion of that overtime work.

Each day will stand alone for the purpose of calculating overtime under this agreement.





5.13.4. Continuous & Non Continuous Shiftworker: Non Payment For Overtime

Continuous or Non Continuous shiftworker will not be paid at overtime rates if:

- (a) By arrangement between the employees themselves they swap shifts, or
- (b) It is customary rotation of shifts, or
- (c) The shift which the employee is transferred to on short notice is an alternative to the employee being stood down in circumstances which would entitle the Company to deduct payment for any days that the employee can not be usefully employed because of any:
 - Strike, or
 - Breakdown in production, or
 - Breakdown in machinery, or
 - Any stoppage of work for which the Company can not be held reasonably responsible.

5.13.5. All Employees- Rest Periods

All shift employees are entitled to an 8 hour rest period off duty between the work of two consecutive days. Unless otherwise specified day workers are entitled to a 10 hour break between the work of two consecutive shifts

Employees will be entitled to these rest periods under the following conditions:

- (a) It must be necessary for the employee to work overtime, and
- (b) The Company will arrange for the employee to take a rest period where this is practicable; and
- (c) An employee will be released for the rest period without any loss of ordinary time which occurs during this rest period.

Under some circumstances the Company may require that an employee resume or continue to work when he or she has not been given the appropriate rest period. In this situation the employee will be paid at the rate of double time for any hours worked, until it is possible for that employee to take his or her appropriate rest period. This employee will then be entitled to the appropriate rest period without any loss of pay for ordinary hours which fall during this rest period.

5.13.6. All Employees - Recalls

Definitions:

"A Recall" means a period of time where:

- (a) An employee is called to work for a specific job after leaving the company's premises, and
- (b) He or she is notified of this time either before or after leaving the company's premises, and
- (c) The time is not continuous with the commencement of ordinary working time and

An employee will be paid at double time for a minimum of 4 hours work for each time that he or she is recalled.

An employee will carry out recalls under the following conditions:

- (a) Must only be recalled for a specific job on any individual occasion.
- (b) The Company may also require an employee on recall to perform work of an essential nature in addition to the specific job if:
 - Work of an essential nature occurs after he or she has been recalled for a specific job, and
 - He or she has completed the specific job for which he or she was recalled, and
 - He or she has not left the Company's premises.

- (c) The company may not require an employee to work the minimum 4 hour period of a recall if he or she completes the required work within that 4 hour period.

5.13.7. All Employees- Recall Rest Periods

An employee will be released for the appropriate rest period without loss of payment for ordinary time which occurs during this rest period if he or she works 4 hours or more on any individual recall.

In such circumstances and before returning home after the recall, the employee should agree with the supervisor and/or the team a revised starting time for the next day's work. In the absence of supervisor or team, the employee should advise the relevant Shift Coordinator at the time of leaving the plant of their revised starting time.

5.13.8. All Employees- Minimum Overtime on Saturday, Sunday or Holiday

An employee required to work overtime on a Saturday Sunday or Holiday will be:

- (a) Given a minimum of 4 hours work, or
- (b) Paid at overtime rates for a minimum of 4 hours, or
- (c) Paid at overtime rates for a minimum of 4 hours whenever this work continues over 2 days, unless:
 - The overtime worked is continuous with any other overtime worked, or
 - The overtime is continuous with work which commenced on the previous shift; or
 - The overtime is continuous with work completed on the following shift.

5.13.9 Weekend Overtime

(a) Shiftworkers

Employees on continuous shift work as defined, who are employed on overtime shifts (not rostered or swapped), shall for all time worked after 6 a.m. Saturday and before 6 a.m. Monday be paid at double the ordinary rate of pay.

(b) Day Workers

Where employees other than those employed on continuous work as defined or on seven day shift work as defined, accept weekend work as an "employee on continuous shift work" overtime shall be paid as follows:

Saturday	Normal Overtime Rates
Sunday	all Double Time
Public Holidays	Public Holiday Rates

- (c) In the case of weekend overtime worked specifically to ensure a continuance of production, 8 hours will be paid for 8 hours worked at the appropriate penalty rate. This will include a 20 minute and 10 minute meal break.
- (d) If non-production aligned overtime is worked, for 8 hours pay shift of 7.5 hours will be worked which will include a single 10 minute meal break only.
- (e) In addition all maintenance employees working on weekend work receive double time for hours worked.

5.13.10. Dayworkers Working During Meal Breaks

A dayworker will be paid at the rate of time and one half for all work done during meal times unless such work has been agreed to as beneficial for both parties.

The Company will continue to pay a dayworker this rate until he or she receives a meal break.



5.13.11. All Employees- Meal Breaks On Overtime (also refer appendix 3)

An employee will be entitled to a 20 minute meal break without any deduction of pay under the following conditions:

- (a) An employee is entitled to the first meal break if he or she is required to work a minimum of 1.5 hours' continuous overtime after completing his or her ordinary working hours.
- (b) This meal break may be taken before commencing this overtime.
- (c) Only one meal allowance is payable for each complete unit of overtime.
- (d) Permanent Day Workers and Maintenance personnel who work a minimum of two hours overtime will have .3 hours at time and one half paid in lieu of a meal when working less than four hours overtime in total.

5.13.12 All Employees- Transport of Employees

The Company will provide an employee with transport to and/ or from his or her home, or pay an employee his or her current wage, for the time which is reasonably occupied in travelling to and/ or from his or her home if:

- An employee commences or finishes overtime, or a shift other than a rostered shift, and
- This employee is required to travel at a time when the employee genuinely does not have transport to or from work.

The company provides a commitment that where there exist examples of inconsistent interpretation or application of this clause, the Company will eliminate such inconsistencies to ensure a consistent plant wide approach.

5.14. Work On Public Holidays (also refer appendix 3)

The Company will pay an employee at the rate of double time and one half for

- (a) All work performed on a Public Holiday, or
- (b) A rostered shift, if the major portion is performed on a Public holiday.
- (c) The shift commences between 10.00pm and midnight on the previous day.

The Company will not pay an employee at the rate of double time and one half for the shift that commences between 10.00pm and Midnight on a Public Holiday and extends into the next day.

An employee will:

- (a) Be offered at least 4 hours work, or
- (b) Be paid at the rate of double time and one half for a minimum of 4 hours if he or she is required to perform work on a Public Holiday specified in clause 6.5.1 unless:
 - The time worked is continuous with any overtime worked; or
 - The work continues over 2 days.

All Employees- Meal Breaks On Sundays & Holidays

Any employee that is not rostered to but is required to work on a Sunday or Public Holiday will receive the same entitlement to meal tickets as they would when working overtime.



PART 6: LEAVE ENTITLEMENTS



6.1. Annual Leave

6.1.1. Period of Leave (also refer appendix 3)

A Dayworker or Non continuous shiftworker will become entitled to a period 152 continuous hours paid annual leave upon completing 12 months continuous service less the period of annual leave.

A Continuous shiftworker will become entitled to a period of 190 hours days paid annual leave upon completing 12 months continuous service less the period of annual leave.

6.1.2. Continuity of Service

An employee's service will be regarded as being continuous despite any of the following:

- Any Company interruption to an employees employment which has been made with the intention of avoiding any obligations under this Clause; or
- Any Company decision which has been made with the intention of avoiding any obligations under this clause, or
- Any absence from work as a result of personal sickness; or
- Any absence from work as a result of an accident; or
- Any leave which is lawfully granted by the Company; or
- Any absence from work for which the employee has a reasonable cause

An employee's service will only remain continuous under the following conditions:

- (a) An employee provides proof for any absence specified in Clause 6.1.4
- (b) An employee must provide the same standard of notice as prescribed in clause 6.1 (sick leave) if he or she is absent due to: Personal sickness, or An accident, or an absence for which the employee has a reasonable cause
- (c) An employee will not be regarded as breaking his or her continuity of service unless the Company has notified this employee in writing that his or her continuity of service has been broken either during the employees absence, or Within 14 days of the employee resuming work
- (d) The Company may provide an employee with notice that his or her continuity of service has been broken by delivering it to the employee personally, or by posting it to the employees last recorded address(in this case the notice will be regarded as having reached the employee in the post).
- (d) Any absence specified in this clause will not be used in calculating a period of 12 months continuous service if this absence is less than 14 consecutive days.

6.1.3. Time Of Taking Leave

In accordance with the NSW Annual Leave Act Both the Company and employees must observe the following conditions on the time of taking annual leave:

- (a) The Company may specify a time for annual leave to be taken. In the case of Maintenance and Warehouse employees such leave periods will be determined by agreement between the parties in the majority of cases. Where possible a minimum period of two weeks notice will be provided to both parties.
- (b) An employee must take his or her annual leave within 6 months from the date that his or her annual leave has accrued
- (c) In the case of Moulded Products the company must give an employee at least 9 months notice of the date to take annual leave for the annual Christmas shutdown. The length of

this shutdown will be determined annually but must be 2, 3, or 4 weeks in duration. It should be noted that the company is not entitled to change the dates of this period 3 months prior to the shutdown without agreement.

- (d) In the case of Extruded Products the parties to this agreement understand the company's responsibility to maintain production levels as required. For this reason the employees of this section agree to provide the company with sufficient volunteers to run the factory on limited production over the four-week Christmas shutdown. An inability to provide such labour may lead the company to reconsider this position.
- (e) Other annual shutdowns will be posted nine in advance but may be varied with no less than one month's notice and may be a duration as determined by the company.
- (f) The Company will provide suitable rosters for the purpose of arranging annual leave

6.1.4. Payment In Lieu Of Annual Leave

An employee will not accept or be given payment in lieu of annual leave except as specified in Subclause 6.1.13. (Proportionate leave on termination).

6.1.5. Sick Leave when on Annual Leave

An employee will be entitled to have a period of absence restored to his or her annual leave credit under the following conditions:

- (a) The employee must have been absent on sick leave during his or her annual leave for a period of 5 or more consecutive days;
- (b) The employee will only have these days restored to this annual leave credit if these days would have been ordinary working days for that employee;
- (c) The employee must produce a Medical Certificate when he or she resumes work;
- (d) The employee must return to work on the due date unless:
 - The illness continues; or
 - The company agrees that the period of annual leave should be extended.

6.1.6. Public Holidays when on Annual Leave (also refer to appendix 3)

An employee will have an 8 hour day added to his or her annual leave entitlement:

- A Public Holiday specified in clause 6.5.1 falls within an employee's period of annual leave; and
- This Public Holiday is observed on a day which would have been an ordinary working day for that employee, unless
- this Public Holiday is observed on a Saturday or Sunday
- The employee fails to attend for work at the ordinary start time on the working day immediately following his or her period of annual leave;
- The employee does not have a reasonable cause for his or her failure to attend for work at this time. This employee must prove that his or her failure to attend for work was reasonable in the circumstances

6.1.7. Calculation Of Annual Leave

An employee's period of annual leave will be calculated by rounding to the nearest day.



6.1.8. Calculation Of A Month

A period of one month will be calculated by the same method used in the following example

Example.. One month means:

Start of the working day on the 26th of April to the Start of working day on the 26th of May.

6.1.9. Payment For Annual Leave

The company will pay an employee an amount specified in the table below for annual leave under the following condition:

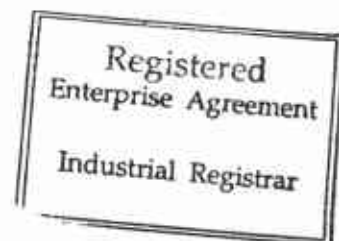
- (a) The company will pay this annual leave entitlement before the employee commences his or her annual leave
- (b) The Company will pay an employee for his or her annual leave at the rate specified for the occupation that he or she is ordinarily employed in either:
 - Prior to starting that annual leave; or
 - Prior to his or her employment being terminated.
- (c) An employee taking broken leave will not receive more than pro rata entitlement for each completed month of service.

a) A Dayworker or Non Continuous shiftworker	<ul style="list-style-type: none">• A loading of 17.5% of the amount paid for annual leave.
b) A continuous shiftworker	<ul style="list-style-type: none">• The greater of the following amounts:• A loading of 17.5%• In the case of extrusion the annual leave allowance• has been rolled into the salary.

6.1.10. Proportionate Leave on Termination

An employee will receive a pro rata annual leave entitlement for each completed month of service if the employee leaves his or her employment after 1 months continuous service and before 12 months continuous service have been completed.

The loading prescribed by sub-clause 6.1.11 shall apply to proportionate leave on termination.



6.2. Personal Leave

6.2.1. Entitlement:

For:

- (i) 12 hour rotating shift x 7 day roster workers:
 - 1st year employees 60 hours per year (pro rata basis)
 - 2nd year onwards 84 hours per year
- (ii) 8 hour rotating shift x 5 day roster workers and permanent day workers:
 - 1st to 3rd year employees 64 hours per year (pro rata basis)
 - 4th year onwards 80 hours per year (pro rata basis)
- (iii) Day Work Maintenance Employees
 - 1st to 3rd year employees 64 hours per year (pro rata basis)
 - 4th year onwards 80 hours per year



6.2.2. The Sick Leave Component

The sick leave component is an employee's individual leave entitlement of hours, which is used for personal sickness.

Business Leave:

6.2.3. The Carers Leave Component

Employees are entitled to a maximum of 38 hours carers leave per year. Carers leave is used to care for either a member of an employee's immediate family or a member of the employee's household.

When Carers leave is taken it is deducted firstly from the sick leave component, and then from accumulated sick leave. Therefore the carers leave component is not an additional 38 hours leave entitlement on top of the sick leave entitlement.

Carer's leave is subject to the provision of satisfactory evidence (Medical certificate or statutory declaration) and may be taken in periods of less than 7.6 hours (i.e. part days).

The Carers leave component does not accumulate.

6.2.4. Carer's Leave Entitlement Definitions

The entitlement to use carer's leave in accordance with this sub-clause is subject to:

- (a) the employee being responsible for the care of the person concerned.
- (b) the person concerned is either
 - a member of the employee's immediate family; or
 - a member of the employee's household.
- (c) the term "immediate family" includes:
 - a spouse (including former spouse, a defacto spouse and a former defacto spouse) of the employee. A defacto spouse, in relation to a person, means a person of the opposite sex to the first mentioned person who lives with the first mentioned person as

- the husband or wife of that person on a bona fide domestic basis although not legally married to that person, or
 - a child or an adult child (including an adopted child, a stepchild or an ex-nuptial child), parent, grandparent, grandchild or sibling of the employee or spouse of the employee.
- (d) the term "employee's household" includes a same sex partner living with the employee as a defacto partner of that employee on a bona fide domestic basis.

6.2.5. Accumulation of Personal Leave

The amount of leave that employees accumulate from one year to the next is the amount of sick leave component that is left after both sick leave and carers leave have been taken.

An employee will accumulate any unused portion of his or her sick leave entitlement from one year to the next if his or her employment remains continuous with the Company.

An employee may take his or her accumulated Sick Leave in any following year.

6.2.6. Conditions Applying to Payment

An employee will be entitled to leave of absence without any deduction of ordinary pay if he or she is absent:

- Due to personal illness, or
- Due to a need to care for a member of the immediate family or household, or
- Under some circumstances as a result of an injury from an accident arising out of and in the course of employment.

An employee specified in Clause 6.2.7 will be entitled to paid leave of absence under the following conditions:

- (a) The employee will only be entitled to sick leave if:
- He or she is not entitled to Workers' Compensation during the same period of absence.
- (b) The employee must notify the company of his or her inability to attend for duty either:
- Before commencing this absence, or
 - Within 24 hours of commencing this absence(if he or she is unable to notify the company prior to the commencement of this absence), or
 - Where an employee is sick and unable to present a medical certificate before the end of the pay period he or she can verbally notify the company of their absence from work by telephone. On return to work, the employee must present the certificate to the appropriate supervisor or team leader. Failure to do so will result in an appropriate deduction from the next period's pay.

Medical certificates will be accepted for the purpose of sick leave payments for employees where the majority of the shift falls on the day of the certificate date e.g. 7.pm Sunday to 7.am Monday will be counted as Monday for certificate purposes only.

- (c) The employee must provide the Company with the following information:
- The nature of the illness or injury where this is practicable
 - The estimated duration of the absence
- (d) The employee must prove to the satisfaction of the company that any failure to give the required notice in this Clause was reasonable in the circumstances.

<p>Registered Enterprise Agreement</p> <p>Industrial Registrar</p>
--

- (e) The employee must provide the company with the Certificate of a duly qualified medical practitioner which states:
 - That he or she was unable to attend for duty on the day(s) for which sick leave is claimed, and
 - That his or her inability to attend was the result of an illness.
- (f) An employee is not entitled to claim leave in excess of his or her accrued entitlement
- (g) An employee who has already had two paid sick leave absences in the year, the duration of each absence being of one day only is not entitled to further paid sick leave in that year of a duration of one day only, without production to the employer of a certificate of a qualified medical practitioner which states that the employee was unable to attend for duty on account of personal illness or injury.

6.2.7. Accidents During The Course Of Employment

An employee will be bound to the conditions of (a), (b) and (c) below if he or she suffers an injury which is the result of an accident that arises out of and in the course of his or her employment, and he or she is not entitled to Workers Compensation for this injury.

- (a) The Company will make an employee's pay up to his or her normal rate for up to 4 hours attendance at any of the following:
 - Doctor during working hours on the day of the accident, or
 - Chemist during working hours on the day of the accident, or
 - Trained Nurse during working hours on the day of the accident, or
 - Hospital during working hours on the day of the accident.
- (b) The Company will deduct an employee's wage for any time spent in attendance at any of the venues specified in paragraph 6.2.8.(a) which exceeds 4 hours.
- (c) The company will reimburse an employee with all expenses which are reasonably incurred in connection with his or her attendance at any of the venues specified in Clause 6.2.8(a).

6.2.8. Bereavement Leave

An employee on weekly hiring shall be entitled to a maximum of five continuous days leave without loss of ordinary pay on each occasion and on production of satisfactory evidence of the death of the employee's :

- | | |
|-----------------|---------------|
| Wife | Adopted child |
| Step mother | Father |
| Defacto wife | Brother |
| Child | Step father |
| Husband | Sister |
| Step Child | Mother |
| Defacto husband | Mother in law |
| Father in law | Partner |

In addition in the case of the death of a family member listed below the employee is entitled to three continuous days leave without the loss of ordinary pay:

- Grandparent
- Grandchild
- Brother in law
- Sister in law
- Step-Brother/Sister
- Foster Child



Such leave needs to be taken either immediately preceding or immediately following the death of the family member.

For the purpose of this Clause the words "wife" and "husband" shall include de facto wife or husband and the words "father" and "mother" shall include foster father or mother. This Clause shall have no application where it coincides with any other period of leave.

6.2.9 Sick Leave Pay Out

All employees are required to have a minimum of 10 days sick leave in their sick leave account each year. Any entitlement above 10 days may be paid out at the request of the employee in December of each year. Any hours cashed in, are in exchange for the equivalent hours in sick leave.

6.3. Long Service Leave

Employees covered by this agreement will be entitled to the Long Service Leave conditions that prevail in the State of New South Wales.

6.4. Parental Leave

All parties to this agreement are bound by the conditions of the Workplace Relations Act 1996 in regard to maternity, paternity and adoption leave. In addition to these entitlements the company also agrees to pay five days parental leave with out the loss of ordinary pay on each occasion of parental leave being granted.

6.5. Public Holidays

6.5.1. Holiday Entitlements

An employee will be entitled to the following holidays without deduction of ordinary pay:

- Good Friday
- Christmas Day
- Easter Saturday
- Boxing Day
- Easter Monday
- Labour Day
- Queens birthday
- Australia Day
- New years day
- ANZAC day
- Union Picnic Day

Note: Easter Saturday is only recognised as a public holiday if worked.

6.5.2. Substitution of Holidays.

- (a) Where Christmas Day falls on a Saturday or a Sunday, the following Monday and Tuesday will be observed as Christmas Day and Boxing Day respectively.
- (b) Where Boxing Day falls on a Saturday, the following Monday will be observed as Boxing Day.
- (c) Where New Year's Day falls on a Saturday or on a Sunday the following Monday will be observed as New Year's Day.
- (d) In each of the above-named holidays the dates on which the holiday actually falls will be deemed not to be holidays and the said holidays will be observed only on the alternate days specified.

6.5.3. Newly Gazetted Holidays

All employees under this agreement will observe any additional holidays which are proclaimed or gazetted in N.S.W if:

- The holiday is proclaimed or gazetted with the authority of the Commonwealth or State Governments, and
- The holiday is one which is observed generally throughout the State of N.S.W.

6.5.4. Holidays & Absences.

An employee will not be entitled to payment for a Public holiday if he or she is absent from work on a working day before or after a Public Holiday and he or she does not have reasonable cause for this absence.

Each employee is responsible to provide proof of the cause of his or her absence unless the Company has given consent for the employee to be absent on either or both of these days.

6.5.5 Rostered Days Off on Public Holidays (also refer to appendix 3)

The company will pay a shiftworker for each public holiday at his or her ordinary rate (in the same pay period that this public holiday occurs), or add a day to his or her annual leave if his or her:

- Rostered day off falls on a Public Holiday specified in clause 6.5.1., and
- Ordinary working hours include Saturday and Sunday, and
- This Public Holiday is not observed on a Saturday or Sunday.

6.6. Jury Service

The company will reimburse an employee with an amount equal to the difference between:

- His or her ordinary pay, and
- The amount paid to attend jury service, under the following conditions:
 - (a) This employee must be required to attend jury service either:
 - During ordinary working hours, or
 - Immediately following an ordinary night shift for which he or she is rostered to work, or
 - Immediately before an ordinary afternoon shift for which he or she is rostered to work.
 - (b) This employee is not reasonably able to attend for work on his or her rostered shift as a result of attending this jury service.
 - (c) This employee must notify the company of the date he or she is required to attend jury service as soon as this is possible.
 - (d) This employee must provide the company with details of:
 - Proof of his or her attendance for Jury Service;
 - The duration of attendance for jury Service; and
 - The amount paid for jury Service
 - (e) Employees working on continuous 12 hour shift rosters and are rostered to work night shift either prior to or following attending jury service will be given those shifts off and will be paid at their ordinary rate for pay for those shifts.

6.7. Blood Donor Leave

An employee has the right to be absent from work for a maximum period of 4 hours without loss of pay on four occasions in each 12 month period if:

- He or she is a regular blood donor; or
- He or she is required to attend a recognised blood bank (other than one visiting company premises) or hospital for the purpose of donating blood in emergency circumstances; and
- He or she provides satisfactory evidence of attending the hospital or blood bank.

6.8. Emergency Services Leave

In the case of a Vinidex employee being an established member of an emergency services organisation up to three days paid leave will be provided in the event of a substantiated incident or emergency of significant proportions requiring their attendance. In the event of a prolonged civil emergency the company will be flexible as to the maximum annual leave allowable under this policy subject to satisfactory evidence in the manner provided for. In addition emergency response personnel may take additional single days of annual leave for approved training. This leave will be managed by the teams in accordance with their minimum manning agreements. Proof of attendance must be supplied.



PART 7: WAGE INCREASES & EMPLOYMENT SECURITY

7.1. First Wage Increases

An increase of 4% will be paid on all wages and allowances effective from the first pay period on or after 1 March 2000. This increase is largely to maintain the living standards of Vinidex employees. In support of this increase, the parties will jointly review and implement agreed productivity improvements as set out below:

- Support of employees to put in place a management system to achieve a reasonable usage of site consumable items.
- Individual work practice changes and further flexible manning changes, including those listed in Appendix 2 to be finalised through the Site Consultative Committees by no later than 31 July 2000.

Vinidex will prepare during August 2000 a summary report for the Single Bargaining Unit, which will determine whether further action will be necessary.

7.2. Commitment to Employment Security

The parties recognise changes in manning levels and work practices may follow from implementation of the strategic plan, capital investment or general improvements in work organisation. Where this occurs, it is agreed that reduced manning levels will be achieved wherever possible through natural attrition or the reduction in the use of supplementary labour.

However, vacancies matching the skills of displaced employees will not always be available. The partners accept that they cannot guarantee position security for individuals, but that by working together, they can achieve employment security in many cases.

In the case where the company considers outsourcing a whole business function during the life of this agreement the company agrees to provide the relevant union sufficient notice to enable a degree of consultation to take place.

7.3 Negotiated Redundancy Payments

The provisions of this clause shall not apply to Casual or Temporary Employees who may be employed as provided in clause 3.2.

7.3.1. Rate of Pay

For Employees covered by this Agreement, the current hourly rate of pay shall be the rate applicable to the employee at the time of retrenchment.

7.3.2. Period of Notice

- 7.3.2.1. The Company shall give employees and the Union the maximum possible notice of intention to make retrenchments or redundancies, however, notice shall not be less than set out hereunder.
- 7.3.2.2. An employee under notice of retrenchment or redundancy may terminate their services at any time during such period of notice and still qualify for payment provided for in this Agreement.
- 7.3.2.3. An employee terminated because of a retrenchment or redundancy shall receive four (4) weeks notice or be paid four (4) weeks pay in lieu of notice.
- 7.3.2.4. In addition to the above notice, employees over 45 years of age shall be entitled to an additional weeks notice.

7.3.3. Time off to Seek Work

The Company shall allow time off without loss of pay up to one day in each week an employee is under notice of retrenchment or redundancy employment. Additional time off to attend interviews for employment may be allowed after verification of appointment.

7.3.4 Process of Retrenchments

Voluntary Redundancy is the preferred method for the retrenchment of employees. In the case where there are insufficient volunteers the company will endeavour to decide based on seniority. The company also reserves the right to take other factors into account, such as the possession of skills and qualifications which may not necessarily be related to years of service. In such circumstances the company reserves the right to review each application for voluntary redundancy.

In the case where there is insufficient voluntary application the company will select candidates based on a number of factors including skills, competence and experience. In these situations the union will be involved to ensure the integrity of the process.

7.3.5 Preference of Employment

Retrenched employees will be eligible for re-employment based on all things being equal such as ability, skills and flexibility etc should a position become available.

7.3.6 Payment of Accumulated Sick Leave

All outstanding Sick Leave shall be paid to the employee at the time of retrenchment.

7.3.7 Annual Leave Loading

Annual Leave Loading on the appropriate rate of pay will be paid on all accrued and pro-rata Annual Leave where applicable.

7.3.8 Long Service Leave

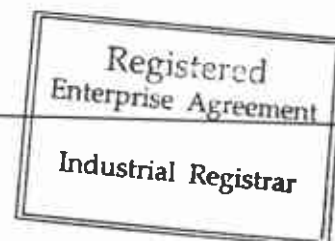
Payment of long service leave will be made from commencement of employment. This payment is to be calculated on completed years and months of service (pro-rata basis).

7.3.9 Wages Employees Superannuation Plan

Payments are to be made in accordance with the Trust Deed of the Vinidex Employees Superannuation Plan. Special arrangements will be made to ensure that superannuation payments are made as close to the termination date as possible.

7.3.10 Certificate of Service

Each retrenched or redundant employee will be supplied with a Certificate of Service on the date of termination or before is requested for seeking work. The certificate of service shall also list units of competency completed by the employee.



7.3.11 Death of an Employee

Should an employee being retrenched or made redundant die before the final date of termination then all benefits relating to this scheme shall be paid directly into the employees estate.

7.3.12 Alternate Employment

Should an employee be offered employment in any other part of the plant as an alternative to redundancy and this employment is accepted then redundancy benefits shall apply if the employee leaves within 10 weeks from the date of transfer.

7.3.13. Retrenchment / Redundancy Payment

In addition to the other payments provided for in this Award, employees terminated because of retrenchment or redundancy shall be paid four (4) weeks pay per year of service (pro-rata basis).



PART 8: THE DISPUTES SETTLEMENT PROCEDURE

8.1. Disputes Settlement Procedure

It is the intent of all parties to utilise the disputes settlement procedure specified in the table below to:

- Confer and identify the facts, and
- Resolve the issue wherever possible

Step 1	Employee & Shift Coordinator/Supervisor
Step 2	As above plus shift delegate or department delegate
Step 3	As above plus senior delegate and department manager
Step 4	Senior union delegate and department manager and Manufacturing Manager
Step 5	The company and the office or state office of the Union concerned
Step 6	Either party may take the dispute to the NSW Industrial Relations Commission

8.2. Disputes Procedure Conditions

All parties to this agreement must utilise this process to consult together to settle a matter without loss of pay or production under the following conditions:

- The principle of conciliation and direct negotiation will be adopted for the purpose of prevention and settlement of any industrial dispute that may arise.
- All parties must take an early and active part in discussion and negotiation to prevent or settle disputes in accordance with this procedure.
- Each stage of this procedure must be undertaken with as little delay as possible (normally within one day wherever possible).
- Emphasis is placed on the settlement of any issue at the closest level to the workplace.
- At any stage, the make up of participants at any step in the procedure may be altered in order to facilitate resolution of the dispute.
- Without prejudice to either party, the status quo should remain while the matters in dispute are being dealt with in accordance with the above steps unless to do so would jeopardize the continuity of the business. The dispute will be jointly documented using the Disputes Settling Procedure Checklist.

In the case where a safety issue/or the carrying out of specific work is being disputed the Shift Coordinator is responsible for making a decision as to whether or not the job in question can be put on hold pending a conference. In making the decision the supervisor must take into account:

- the safety of the crew;
- essential needs of the operation.

This in no way reduces the obligation for each individual employee to take responsibility for his or her own safety.



PART 9: LEAVE RESERVED

The following clause outlines the issues that both the company and the union agree to discuss during the course of the twelve months of the agreement. The objective is to implement these issues by mutual agreement prior to the expiry of this agreement.

Leave is reserved to the company to discuss with the union in respect of:

- (a) The introduction of a seven day continuous shift operation in the moulded products area in line with the agreed timetable.
- (b) The introduction of a 5 week shift roster in the extrusion area.
- (c) Rubber ring insertion by packaging operators following capital expenditure by the company

The extension of this agreement for one year depends upon the implementation of the three issues listed above. If the issues are resolved to the company's and the unions satisfaction then the agreement will be extended for one year and a 4% pay increase will be paid on the 1 March 2001.



APPENDIX 1: TEAMS AND VINIDEX'S FUTURE

For Vinidex Tubemakers Company to secure its future it needs to be a leader in all aspects of performance and present itself as a clear investment option for its owners. The Vinidex Central Region Strategic Plan is aimed at ensuring Vinidex realises this future.

A key requirement for achieving these strategic objectives is the development of Vinidex employees. It is critical to our competitive position that all employees are given an opportunity to contribute to their full potential. This is the only path to "world class" performance.

In order to achieve this the Company, employees, and unions are committed to the introduction of a team based work organisation.

A1.1 Employees, Unions And Management Commitment

All parties to this agreement are committed to the introduction of a team based work organisation at Vinidex. The parties are aware that this change process is resource intensive and requires constant support and guidance for success.

Management gives its commitment to the following:

- Constant review of organisational structures in line with team based work principles.
- Provision of resources necessary to make the change process successful.
- Provision of support and development to all employees influenced by the change process.
- Provision of adequate remuneration to employees in recognition for their efforts.
- Reviewing their own behaviours and attitudes against those required in a "world class" organisation.
- Ensure that the change process results in more satisfying and value added positions for employees.
- If necessary defend the change process against external forces.
- Help to install in all the values and principles required for the change process to succeed.
- Opportunity for career progression

The Unions and employees are committed to the following:

- Employees working to their full potential which includes new dimensions to their work life, data gathering, analysing, decision making, coordinating, managing, implementing and communicating.
- Increased flexibility in employees' approach to work and less reliance on traditional quotas and restrictions.
- Defending and promoting the value of the change process.
- Adopting the values and principles associated with the change to a team based work organisation.
- Sharing the burden of counseling those employees who are having difficulty with the change process.
- Ensuring all employees who choose to support the change process receive access to the opportunities that a team based work organisation brings.
- Increasing employee involvement in the decision making process at all levels of the organisation.



All parties are committed to improving the overall performance of Vinidex and the job satisfaction of its employees.

A1.2 Team Based Organisation Design Principles

The introduction of teams in an organisation the size of Vinidex requires some form of support infrastructure to assist in the transition.

Firstly, there needs to be a clear understanding of the values and principles. The values and principles for Vinidex are:

- Decisions are to be made at the most appropriate level of the organisation
- Information is to be shared not held back
- All people should be encouraged to develop their full potential.
- All people should not be afraid of asking for support
- Support should be provided without removing responsibility for action
- People at Vinidex seek first to understand, then to be understood
- Focus is on continuous improvement of tasks identified as being within a team's control
- All people should be treated equitably and with respect.

Secondly, teams require a framework for planning and managing their work. The parties to this agreement accept that the Star Point approach provides this structure. The basic principles of this approach are:

1. Provides a clear representation of the areas of responsibility for each team.
2. Provides clear team roles for team members which will ensure team outcomes are met.
3. Provides a clear link to the strategic direction of the organisation.
4. Helps to define team boundaries for decision making.
5. Encourages the development of key performance measures in the major areas of team activity and systems of feedback.
6. Helps to identify development requirements for the team.

A1.3 The Implementation Process

The implementation of team based work at Vinidex is to be achieved through a bottom-up approach. That is, each department or area introducing self-managed teams will require the involvement of shop floor employees in the design.

A1.4 Networking And Coordination

An important aspect of the change process is the change in role for middle management and management. In the new organisation these employees need to exhibit leadership behaviours not management behaviours.



The Leader:

- shares responsibility
- facilitates control
- develops people
- challenges the status quo
- controls through shared understanding
- promotes change initiated by the workforce
- discourages dissent
- believes in people
- asks what and why
- develops the decision making potential of others
- shares information

The best way for middle managers and managers to understand these concepts is through the establishment of networks that coordinate specific areas of activity. Networks need to be coordinated by a leader and they provide a vehicle for the leader to exercise the values described above.

The networks will involve shop floor employees in the management of these areas and provide an opportunity for internal benchmarking and standardisation of approach. The networks will provide a critical aspect of the support required to ensure Vinidex becomes "world class".

A1.5 Individual Development

The parties to this agreement recognises that the opportunity of individual development and growth is critical to the success of the change. As a result all parties are committed to rewarding these behaviours with increased access to higher grades in the existing Vinidex Grading Structure. In practice this may not result in higher grades being made available to employees above what is currently in place, but it will increase the opportunity for all employees to obtain these higher grades



APPENDIX 2: VINIDEX DISCIPLINARY PROCEDURE

A2.1 Introduction

When an employee accepts a position with Vinidex they are accepting to maintain certain standards of performance and behaviour whilst on the job. Rules, policies and work standards are in place to control behaviour.

A process needs to be followed to change unsatisfactory performance. It needs to be stressed that the intent of the process is to improve performance not secure termination. This is the spirit in which the process should be approached.

It should be noted that the term performance is not meant as a reference to an "engineering standards" type approach to performance management. The company agrees that only significant fluctuations in work performance should be treated as performance issues.

A2.2. The Discipline Process

The discipline process involves: -

- a) identification of the unsatisfactory performance
- b) understanding the cause behind the problem
- c) assisting the individual in improving their standard of performance through counseling
- d) identifying areas which may require training
- e) monitoring their performance, and
- f) clearly establishing the consequences of not improving their standard of performance.

The process should demonstrate fairness and consistency in every case and if termination is the end result, it should not come as a surprise to the individual.

A2.3. The Basic Steps

On the Job Discussions

Most discussions between team leaders and team members take place on the job. These discussions could be to:

- Give training and advice
- Remind an employee of a standard
- Ask for a change in work practice
- Give recognition
- Advise on a breach of standard

This is the first contact in relation to unsatisfactory performance. The intent should be to ensure the person in question understands the performance problem. (Use of diary notes)

Formal Discussion/Counseling

This meeting may be needed to:

- Discuss training and performance progress
- Discuss a difficulty experienced on the job
- Advise of continuing poor performance following discussion on the job and provide advice and help
- Advise of a serious breach of standards and provide help to correct the problem



The individual should be made aware that this is the first stage of formal counselling in relation to performance. This discussion should be documented as a counseling session on the appropriate form.

The individual should be given every assistance to improve their level of performance or behaviour. This may require counseling sessions with the individual's manager. This may also require additional training or coaching on the job.

The individual's performance should then be monitored and reviewed periodically to ensure feedback and improvement.

Written Warnings

If the previous attempts at correcting the performance problem have not been successful then it may be necessary to issue the person with a written warning.

Once again this involves a formal discussion between the team leader, the person, the union delegate and the Production Manager.

The discussion is recorded formally and a written warning issued that clearly outlines the performance problem, previous discussions on the problem, identified corrective actions and possible future consequences.

The purpose of the written warning is to ensure that the employee:

- is properly advised of the seriousness of the problem
- has the opportunity to make corrections
- has the offer of help
- is advised of the likely outcome if the problem is not corrected

Final Written Warnings

In the case of very serious breaches of company standards or repeated breaches of a lesser nature a person will be issued with a Final Written Warning.

It often follows unsuccessful previous attempts to rectify the performance problem.

Once again a formal discussion is held involving the same parties and the discussion is documented.

The Final written Warning is issued containing details of the problem, attempts to rectify, corrective actions and the outcome if performance does not improve.

At this point it should be made clear that the person's employment with the company is at risk.



A2.4. Formal review meetings

In the case where an individual has been issued with a formal document as part of the disciplinary procedure a period of review will be specified. At the end of this period a review meeting will be held to determine the appropriate course of action. If the issue of concern has been addressed then the formal document will cease to apply and appropriate action will be taken.

This does not prevent the company from intervening within that period of review if the behaviour of the individual concerned does not improve or worsens.

A2.5. Serious Breaches of Standards of Conduct

The following are considered as a very serious breach of important generally accepted standards. In the case where one of these events occurs then the disciplinary procedure may not be strictly followed.

For instance in some cases these breaches of standards may result in instant dismissal.

- Under the influence, in possession of or use of alcohol, illegal or unprescribed drugs on the plant.
- Committing any act of violence, fighting or horseplay that endangers the safety of others or themselves.
- Unauthorised removal from the plant of company or another employee's property.
- Willful damage to Company, or other employee's property.
- Serious Breach of safety rules or regulations.
- Refusal of Duty except in cases where employee safety is an issue.
- Sleeping on the job



APPENDIX 3: DEPARTMENT SPECIFIC CONDITIONS

A3.1. Introduction

It is the aim of the parties of this agreement to continue to align all the working conditions on the Smithfield Site. The following clauses of this appendix represent those variations from the basic conditions contained in this agreement that have been negotiated in the different departments/sections of the site. For the purposes of this agreement clauses contained in these appendices override clauses contained in the body of the agreement for the specified area.

A3.2. Extruded Products

A3.2.1 Hours of Work

The four shift roster is worked over 7 days per week including public holidays requiring each person to work fourteen 12 hour day or night shifts in every 28 day cycle. The system requires a total of 168 hours in each 4 weeks cycle, made up of 152 hours of ordinary time and 16 hours of overtime, all of which is included in the annualised salary. These hours of work can vary to suit operational requirements.

A3.2.2. Salary

A fortnightly salary will be paid in advance into bank or credit union accounts nominated by the employee, and will be an all inclusive amount for skill used in the workplace, for training programs and any allowances paid under the existing Smithfield Industrial Agreement, as well as those conditions pertaining to the 7 days/12 hour shift roster system.

A3.2.3. Overtime

Overtime will be available at a flat rate per hour to cover one (1) extra extrusion line when necessary to meet market demand. This rate is contained in appendix 6.

A3.2.4 Annual Leave

Annual leave will accrue at a rate of six weeks per year which includes five weeks entitlements for working the 7 day/12 hours shift roster plus one additional weeks for work performed on public holidays . This leave will be taken as 4 weeks at Christmas, one week at Easter and one week during the September/October. The Extruded Products employees agree to provide coverage during the Christmas break to facilitate limited production. These plant shut down periods may-be varied in consultation with the employees to cater for fluctuations in market demand.

A3.2.5. Meal Breaks

The parties to this agreement consent to continue the current arrangement in terms of meal break entitlements (3 half hour meal breaks) in the Extruded Products Department under the condition that all machines are manned appropriately during these breaks.



A3.3. Moulded Products

A3.3.1. Current Situation

Shift Structure

The rotating shifts consist of Team Leader, Production Technician Advanced, Technicians, Production Operator Advanced and Operators. The Production Technician Advanced duties include all the tasks performed by grades One, Two, Three and Four required plus standing in for the Team leader as necessary.

The Team Leader is responsible for direction of the team including leading the KPI action planning and target achievement process.

Hours of Work

- Permanent day workers 8.0 hours/day plus 0.5 hours meal break
- Two shift operators both shifts work 8.0 hours / day plus 0.5 hour meal break
- Shift loadings are only applicable to afternoon or night shifts
- Continuous shift operations are of 8.0 hours duration's per shift including crib break

Rostered Days Off (RDO's)

For the duration of this Agreement, it is agreed between the parties that a Rostered Day Off (RDO) per four weeks in the preferred method of effecting the 38 hour week. Further it is agreed that in scheduling the RDO for any group and/or individual the Company is not encumbered any way to meet its commitment to customers.

At the commencement of each year the Production Manager will, with consultation with employees, prepare an RDO schedule for the year. This will define:

- Twelve (12) days (one per month), that if plant loadings permit, will signify complete production close downs allowing all production personnel to take an RDO.
- Twenty four days (two per month), that if customer demands require, will signify limited production days where half the member of each Team may take an RDO on alternate defined days in that period, thus ensuring a continuance of higher priority production.

The Production Manager will, in conjunction with Sales and Scheduling personnel, provide four weeks notice of the Company" requirements.

A3.3.2. Public Holidays in Moulded Products

The current practice in relation to work on public holidays will remain.



A3.4. Fabricated Products

A3.4.1 Hours of Work

Standard works hours will be carried out over five normal working days each week Monday to Friday, eight hours each day except Monday which will be twelve hours, 6.00am to 6.04pm including one midday meal break and 8.5 hours per day Tuesday to Friday inclusive of one midday. In the event of Monday being a Public Holiday, 12 hours will be worked on Tuesday. There is no Rostered Day Off (RDO) in this agreement. To offset this, the RDO entitlement of 2 hours per week is paid at time and a half, with double time for the last hour.

On Monday or other days when overtime is worked there will be no afternoon crib break. As a result, work will cease at 6.04pm, but the pay period will cease at 6.20pm.

A3.5. Warehouse and Distribution

A3.5.1. Shift Structure

The fixed shifts consist of Team and Warehouse/Pipe Yard Operators. The Team Leader is responsible for direction of the team including leading the KPI action planning and target achievement process.

A3.5.2. Shift Hours

Morning Shift consists of 8 hours per day which includes a 15 minutes tea break but does not include 30 minutes for meal break. Afternoon/night shift consists of 8 hours per day which includes a 15 minute tea break and 30 minutes for meal break Shift allowance is to be paid for ordinary hours worked only, excluding rotating shifts.

A3.5.3. Rostered Days Off (RDO's)

For the duration of this Agreement it is agreed between the parties that a Rostered Day Off (RDO) per four weeks is the preferred method of effecting the 38 hour week. Further it is agreed that in scheduling the RDO for any group and/or individual the Company is not encumbered in any way to meet it's commitment to customers.

An RDO may be taken by an employee through consultation with members of his Team and Team Leader with a minimum of twenty four hours notice of such absence. Not more than one employee of any one Team is to schedule an RDO on the same day without approval from his Team Leader or Manager.



A3.6. Maintenance

A3.6.1 Shift Loading

1. Shift Loading for fixed afternoon shift Monday to Friday (rotating one week in three) will be paid at 15% more than the ordinary rate.
2. Shift Loading for afternoon shift on Saturdays and Sundays and Public Holidays will be paid at 15% more than the ordinary rate.
3. No shift loading will be paid to afternoon shift workers who work morning shift on Saturdays or Sundays or Public Holidays.

A3.6.2 Hours of Work

Maintenance crews working on afternoon shift shall commence normal shift at 2.00pm and finish work at 10.00pm, inclusive of a 30 minute meal break mid shift and a 10 minute crib break within the first four hours.

A3.6.3 Rest Period after Overtime

When the time worked during any call back is less than three hours then the employee must be given at least 8 consecutive hours off duty between the work of successive working days.

When the time worked during any call back is more than 3 hours then the employee must be given at least 10 consecutive hours off duty between the work of successive working days.

A.3.6.4 Provision of a Good-Will Stand-By Roster

Prior to the week-end the maintenance supervisor will draft a week-end availability for call backs roster from volunteered notification. Should employees not be contactable or unable to attend for duty, they will not be required to provide any explanation.

A.3.6.5. Maintenance Employees

The company commits to investigating the introduction of competency standards and competency based development for maintenance employees during the life of this agreement.



APPENDIX 4: WORKPLACE REFORMS

The following list of work place reforms have been requested by the company to improve business efficiency and help offset the costs of the wage increases contained in this agreement.

1. All employees will require an 8 hour rest period following a worked shift.
2. The simplification of the workers compensation administration by reverting to the NSW Workers Compensation Act in it's entirety.
3. A change to the bereavement leave clause to better reflect industry practice.
4. Increased flexibility around the taking of annual leave to suit business requirements.
5. The introduction of rubber ring insertion by packing operators.
6. The removal of two clauses from the original award – "Provision of Cleaner" and "Washing Time".
7. Identified increased flexibility around the rostering of Rostered Days Off.



APPENDIX 5: THE VINIDEX SMITHFIELD PRODUCTION AND WAREHOUSE GRADING STRUCTURE

Please Note that the elements of performance in each grade may need to be slightly varied to fall in line with the Latest National Training Package to ensure that National Accreditation can be achieved. Such variations would be discussed with the employees of the department concerned.

A5.1. Introduction

The introduction of competency based development at the Smithfield site commenced in the early 1990's. Considerable work was done at this time but the process failed to take hold. It is not the intent of this agreement to introduce a entire new approach.

The wage relativities and broad skill outlines already completed are more then appropriate for the Smithfield work place. This appendix makes minor modifications to the original work and ensures that appropriate systems are in place to ensure the program is sustainable.

The content of this appendix is the intended implementation of a new grading structure for Viniodex Smithfield. The company and the union are committed to working towards implementation of this grading structure during the first six months of the agreement. In the interim the existing grading structure will remain in force as detailed below:

A5.2. The Principle of Competency Based Development

Competency based development focuses on a complete education process from gaining new knowledge and skill through to applying that knowledge and skill to achieve an identified work performance. Competency statements have been developed for all the major industries and Vinidex will utilise the National Plastics, Rubber and Cablemaking Training Package 1998 as the primary resource for the development programs.

As mentioned before the competency profiles already agreed to at Vinidex are largely consistent with the National Competency Standards and as such only minor modification will be required.

A5.3 The Development Material

In partnership with Chisholm TAFE in Victoria Vinidex is developing a complete set of development material based on the National Competency Standards but customised to suit Vinidex. Vinidex employees completing these training modules will automatically receive National Accreditation for their work.

Once the material is completed it will be implemented in the Central Region.



A5.4. The Development Process

It is now widely accepted that self-paced learning is the most effective method of education in work environments. Consistent with the major research findings Vinidex will adopt a self-paced approach to development allowing individuals to obtain development material and work through it at their own pace with coaching support available as required.

Once the materials are completed employees will then need to provide evidence of their competence in the work place before they are accredited with the module.

This process will be supported by a Recognition of Prior Learning Process. As mentioned competency based training commenced in the early 1990's and as such a number of Vinidex operators/technicians may already be competent in certain areas. An audit process will be used to determine the competence of experienced employees. In these cases there may be a limited amount of new learning required to meet the performance standards of the identified position. In all cases it is the intention of Vinidex to provide the individual concerned sufficient time to gain the necessary skills required for the grade that they are paid at. In most cases this would be twelve months.

A5.5. Adjustment to the Grading Structures

The production grading structure following consultation during the life of this agreement will be streamlined to four grades. These grades will be in line with the National Qualifications Framework and ensure that Vinidex employees receive national recognition for their skills. The grading structure for Moulded and Extruded Products is now as follows:

Grade 1	Packing Operator Level 1
Grade 2	Packing Operator Level 2
Grade 3	Technician Level 1
Grade 4	Technician Level 2

The Grade 4 rate is the equivalent to the highest original grade rate for an operator so there is no reduction in earning potential through this adjustment.

Each production team will be lead by a staff Shift Coordinator.

The warehouse grading structure remains the same:

Grade 1	New Employee
Grade 2	Operator Level 1
Grade 3	Operator Level 2
Grade 4	Operator Level 3



A5.6. Competency Listings

Warehouse and Distribution Grading Structure

(NB: The current competency statements for the Warehouse would not satisfy National Standards and will have to be reviewed)

Grade 1

- 1.1 A Trainee level to cover any new employee without a knowledge of a plastics industry.
- 1.2 Required to demonstrate an acceptable level, literacy and numeracy in English.
- 1.3 Could remain up to 6 weeks in this grade.

Grade 2.

- 2.1 A new employee with knowledge of the industry who shall be required to demonstrate literacy and numeracy in English, and to learn:-
- 2.2 (a) Basic skill on the VDU (order packing entry).
- 2.3 (b) Product range group and layout.
- 2.4 Required to spend a MINIMUM of 3 months in this grade. Required to hold either a fork lift license or fork lift permit.

Grade 3

- 3.1. Required to hold a fork lift license. Required to
- 3.2. (1) know the products and be able to pack an order unsupervised;
- 3.3. (2) be able to differentiate between specific products within the range;
- 3.4. (3) develop VDU skills to include inventory, purchase order, enquires. Required to accept In house training.

Grade 4

- 4.1 Required to spend sufficient time in Grade 3 to demonstrate competency and leadership ability; also sales ability and both clerical and customer contact skills.
- 4.2 Required to demonstrate knowledge of inventory control and stock rotation.
- 4.3 Required to start a Stores Management course to develop supervisory skills; - (TAFE - stream 3100 - 8502) or (AIM Warehouse Management).
- 4.4 Required to hold Safety Committee Certificate.
- 4.5 Required to demonstrate skill of inputting and processing live data.



Extruded Products Grading Structure:

Competency Level 1 - Grade 1: Trainee Operator

- 1.1 Work Safety to prevent accidents or injury
- 1.2 Recognise and report hazard
- 1.3 Comply with emergency procedures
- 1.4 Comply with workplace accident reporting procedures
- 1.5 Communicate in the workplace
- 1.6 Apply reading and writing skills
- 1.7 Apply numeracy skills
- 1.8 Transport products, materials and equipment in the workplace
- 1.9 Locate product, materials and equipment in the workplace
- 1.10 Prepare products for dispatch
- 1.11 Pack products for dispatch or storage
- 1.12 Monitor product quality
- 1.13 Work in a team environment
- 1.14 Maintain the worksite

Competency Level 2 - Grade 2: Assistant Operator

- 2.1 Work safely to prevent accidents or injury
- 2.2 Recognise and report hazards
- 2.3 Comply with emergency procedures
- 2.4 Comply with workplace accident report procedure
- 2.5 Communicate in the workplace
- 2.6 Apply reading and writing skills
- 2.7 Apply numeracy skills
- 2.8 Transport products, materials and equipment in the workplace
- 2.9 Locate product, materials and equipment in the workplace
- 2.10 Prepare products for dispatch
- 2.11 Provide assistance to operators in production tasks
- 2.12 Pack products for dispatch or storage
- 2.13 Monitor product quality
- 2.14 Work in a team environment
- 2.15 Maintain the worksite

Competency Level - Grade 3: Production Operator

- 3.1 Contribute to Occupational Health and Safety in the Workplace
- 3.2 Maintain Workplace Records
- 3.3 Participate in the tasks of the production process
- 3.4 Check product for conformity to specification
- 3.5 Examine and record product defects
- 3.6 identify and rectify basic production faults
- 3.7 Participate in work in a Team Environment
- 3.8 Housekeeping
- 3.9 Apply workplace communication
- 3.10 Materials handling
- 3.11 Set-downstream equipment for a production run
- 3.12 Start extruders
- 3.13 Stop extruders
- 3.14 Monitor production



- 3.15 Maintain quality control
- 3.16 Contribute to the development of a team environment
- 3.17 Contribute to the development of team skills
- 3.18 Housekeeping
- 3.19 Apply safety procedures
- 3.20 Perform preventative maintenance
- 3.21 Perform minor breakdown maintenance
- 3.22 Repair leaks
- 3.23 Complete simple installations
- 3.24 Complete production changes
- 3.25 Account for spare parts

Competency Level 4 - Grade 4: Production Technician

- 4.1 Contribute to Occupational Health and Safety in the Workplace
- 4.2 Apply workplace communication
- 4.3 Materials handling
- 4.4 Carry out product changeovers
- 4.5 Set-up 'Advanced Extruders'
- 4.6 Start 'Advanced Extruders'
- 4.7 Stop 'Advanced Extruders'
- 4.8 Prepare test equipment
- 4.9 Test and record product defect
- 4.10 Work in a team environment
- 4.11 Co-ordinate work in a team environment
- 4.12 Assist in employee training
- 4.13 Housekeeping
- 4.14 Monitor and assess operational procedures
- 4.15 Monitor and assess equipment operation
- 4.16 Monitor the production process
- 4.17 Prepare materials for production
- 4.18 Prepare product for storage or dispatch
- 4.19 Monitor the material mixing system
- 4.20 Receive raw materials
- 4.21 Input production control and recording data
- 4.22 Monitor data outputs
- 4.23 Set up large Sica Beller machine
- 4.24 Monitor and optimise equipment operation
- 4.25 Prepare materials for production



Moulded Products Grading Structure

Competency Level 1 - Grade 1: Packing Operator

- 1.1 Work Safety to prevent accidents or injury
- 1.2 Recognise and report hazard
- 1.3 Apply emergency procedures
- 1.4 Comply with workplace accident reporting procedures
- 1.5 Communicate in the workplace
- 1.6 Apply reading and writing skills
- 1.7 Apply numeracy skills
- 1.8 Transport products in the workplace
- 1.9 Locate product in the workplace
- 1.10 Monitor product quality
- 1.11 Participate in the functions of the production process

Competency Level 2 - Grade 2: Packing Operator

- 2.1 Work safely to prevent accidents or injury
- 2.2 Recognise and report hazards
- 2.3 Apply emergency procedures
- 2.4 Comply with workplace accident report procedure
- 2.5 Communicate in the workplace
- 2.6 Apply reading and writing skills
- 2.7 Apply numeracy skills
- 2.8 Transport products in the workplace
- 2.9 Locate product in the workplace
- 2.10 Monitor product quality
- 2.11 Participate in the functions of the production process
- 2.12 Work in a team environment
- 2.13 Maintain an efficient production environment

Competency Level 3: Technician Level 1

- 3.1 Work safely to prevent accidents or injury
- 3.2 Recognise and report hazards
- 3.3 Apply emergency procedures
- 3.4 Comply with workplace accident report procedure
- 3.5 Interpret and apply workplace information
- 3.6 maintain workplace records
- 3.7 Input data in the PMS
- 3.8 Identify items for transportation
- 3.9 Transport items in accordance with workplace procedure
- 3.10 Position items in the workplace
- 3.11 Prepare product for storage and dispatch
- 3.12 Perform die configuration changes
- 3.13 Perform die functional tests
- 3.14 Rectify minor faults
- 3.15 Perform shutdown procedure
- 3.16 Perform die removals
- 3.17 Install dies
- 3.18 Perform startup procedure
- 3.19 Install lead stopper



- 3.20 Check product for conformity with specification
- 3.21 Examine and differentiate product quality
- 3.22 Work in a team environment
- 3.23 Contribute to the development of team skills
- 3.24 Prepare materials for production

Competency Level 4: Technician Level 2

- 4.1 Co-ordinate occupational OH&S practices
- 4.2 Isolate and rectify hazards
- 4.3 Co-ordinate emergency procedures
- 4.4 Receive, interpret and convey oral communications
- 4.5 Maintain workplace records
- 4.6 Interpret work specifications and drawings
- 4.7 Maintain inventory records
- 4.8 Maintain production records
- 4.9 Identify items for transportation
- 4.10 Transport items in accordance with workplace procedure
- 4.11 Position items in the workplace
- 4.12 Prepare product for storage and dispatch
- 4.13 Establish quality control procedures for a production run
- 4.14 Recognise, examine and assess a product's quality
- 4.15 Isolate rectify product material variations or faults
- 4.16 Perform die configuration changes
- 4.17 Monitor and assess equipment
- 4.18 Input production control and recording data
- 4.19 Monitor data outputs
- 4.20 Optimise machine performance
- 4.21 Prepare materials for production
- 4.22 Diagnose and isolate faults and defects
- 4.23 Isolate and rectify new material variations or faults
- 4.24 Work in a team environment
- 4.25 Co-ordinate work in a team environment
- 4.26 Assist in employ training
- 4.27 Identify and move hazardous materials in the workplace
- 4.28 Manage production procedures involving hazardous materials



Fabricated Products

(NB: The current competency statements for Fabricated Products may not satisfy National Standards and will have to be reviewed)

Grade 1

- 1.1 Understand, read and write English
- 1.2 Understand signs and instructions
- 1.3 Required to learn packing, outside chamfering and sanding
- 1.4 Must be able to operate all safety equipment, its use and application
- 1.5 To receive and adhere to the company Occupational Health and Safety policy

Grade 2

- 2.1 Employees shall fulfill the job requirements of Grade 1
- 2.2 Must be able to adjust and operate all chamfers
- 2.3 Must be able to bend and bell all small bore pipe (20mm to 63mm)
- 2.4 Must be able to set and sue all saws
- 2.5 Must be able to set and use all sanders
- 2.6 Must be able to assess and examine product quality
- 2.7 May obtain forklift license

Grade 3

- 3.1 Employees shall fulfill the job requirements of Grade 2
- 3.2 Must be able to set and operate both slotting machines (auto and manual)
- 3.3 Must be able to bend all large bore pipe and set radius boards
- 3.4 Must be able to bell all large bore pipe (SWJ and RRJ joints)
- 3.5 Must be able to cut and cure of fibre glassing
- 3.6 Must be able to glue, identify and pack fittings
- 3.7 Handle hazardous chemicals and materials following Occupational Health and Safety guidelines
- 3.8 Cleaning of factory and amenities

Grade 4

- 4.1 Employees shall fulfill the job requirements of grade 3
- 4.2 Must be able to PVC weld
- 4.3 Must be able to metre cut
- 4.4 Must be able to read basic drawings
- 4.5 Must be able to relieve leading hand if required
- 4.6 Maintain quality standards
- 4.7 Responsible for safety and welfare of shift
- 4.8 Responsible for discipline and o the job training
- 4.9 Responsible for overall quality control on shift
- 4.10 Co-ordinate work in a team environment

These listed competencies are subject to minor variations to ensure the appropriate packaging of the development material.



A5.7 Standards of Evidence

The accreditation of individuals through the Vinidex grading structure will need to satisfy the evidence standards required by the educational institution providing the National Accreditation. In this regard the process of gathering and processing evidence will need to be objective and systematic to enable the National Accreditation.

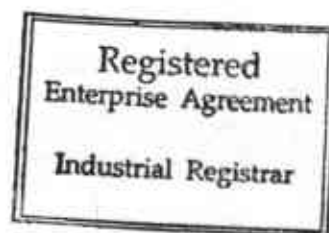
A5.8 Mixed Functions

The focus of the grading structure will be to allow individuals to progress to the next grade as opportunities arise. For this reason where appropriate lower grade employees will be provided with an opportunity to perform higher grade work. An Adult employee who performs higher grade work involving different rates of pay, shall be paid at the higher rate for all time worked in the higher grade.

In the event of an employee being permanently transferred by the employer to a lower grade position, his grade rate applying prior to such transfer shall be maintained for a period of four (4) weeks, except in the case of conduct which does not warrant termination of employment.

A5.9 Process of Appeal

In the case of a disagreement over an assessment of evidence the individual concerned should follow the disputes procedure contained in this document.



APPENDIX 6: CLASSIFICATION RATES OF PAY AND ALLOWANCES

The company and the union have agreed on the classification rates of pay and allowances that will apply under this enterprise agreement. The union and the company have copies of these pay rates and allowances.

These pay rates and allowances are not presented in this document to protect the competitive position of the company.

Registered
Enterprise Agreement
Industrial Registrar

**APPENDIX 7: SMITHFIELD SITE WORKPLACE HEALTH, SAFETY AND ENVIRONMENT
COMMITTEE CONSTITUTION**

INDEX

1. Title
2. Aim
3. Scope
4. Duties of Committee Members
5. Membership
6. Chairperson
7. Secretary
8. Decision-Making Procedures
9. Meeting Procedures
10. Employee Representatives Communication with Employees
11. Sub-Committees
12. Consultative Process
13. Changes to the Constitution
14. Adoption of Constitution

REFERENCES

- A. N.S.W. Occupational Health and Safety Act 1983.
- B. N.S.W. Occupational Health and Safety (Committees in Workplace) Regulation 1984.
- C. N.S.W. Protection of the Environment operations Act 1998.
- D. Vinidex Tubemakers Pty. Limited Occupational Health and Safety Principles.
- E. Vinidex Tubemakers Pty. Limited Occupational Health and Safety Policy.
- F. Vinidex Tubemakers Pty. Limited Environmental Policy.
- G. AS / NZS ISO 14001 : 1996 - Environmental Management Systems.

NOTE:

Some parts of the Act have been included in this Constitution. If there is any conflict between this Constitution and future legislation then the legislation will apply.

Registered
Enterprise Agreement
Industrial Registrar

1. TITLE

- 1.1 This will be known as "Smithfield Site Occupational Health, Safety, and Environment Committee Constitution"

2. AIM

- 2.1 To establish and monitor practice and procedures that promote health, safety and environment in accordance with the N.S.W. Occupational Health and Safety Act, 1983, and N.S.W. Protection of the Environment Operations Act 1998 - as amended and other relevant statutory requirements as applicable. This shall include Vinidex OHS Principles, Vinidex OHS Policy, Vinidex Environmental Policy, and AS / NZS ISO14001:1996 - Environmental Management Systems.

3. SCOPE

- 3.1 To represent and advise management and employees on all matters concerning health, safety and the workplace environment.
- 3.2 To monitor and review measures taken to provide a healthy and safe working environment e.g. safety programmes and training.
- 3.3 The committee will help in the investigation of any matter which an individual or the committee considers is not safe, is a risk to health or the environment and will try to fix the situation by taking corrective action.

4. DUTIES OF COMMITTEE MEMBERS

- 4.1 To act in a manner consistent with the powers, duties and functions of committee members as detailed in the N.S.W. Occupational Health and Safety (Committees in Workplaces) Regulation 1984.
- 4.2 To look at and ask about work practices, methods and systems that are not safe.
- 4.3 To talk regularly with employees on all matters relating to health, safety and environment.

5. MEMBERSHIP

- 5.1 The Committee shall consist of members as elected by the employees and Vinidex appointed management representatives.
- 5.2 Election of employee representatives will be by secret ballot and counting will be done by the chairperson and one independent scrutineer.
- 5.3 The Committee is elected or appointed for a two year period.
- 5.4 An employee representative near the end of their term may ask a substitute to attend meetings. They would be an observer until the employee representative has left and the new representative is appointed to the committee.



- 5.5 The Committee shall consist of the following:
- 2 Employee Representatives from Extrusion.
 - 1 Employee Representative from Fittings - Moulding.
 - 1 Employee Representative from Fittings - Fabrication.
 - 1 Employee Representative from Distribution Warehouse.
 - 1 Employee Representative from Distribution Pipe Yard.
 - 1 Employee Representative from Administration.
 - 1 Employee Representative from Technical Services Group.
- General Manager Central Region.
Maintenance Manager.
Distribution Coordinator.
Regional OHS Coordinator (Advisor only).
Regional Environmental Coordinator (Advisor only).

6. CHAIRPERSON

- 6.1 The Chairperson will be elected for a term of one year.
- 6.2 Employee representatives will meet and elect a Chairperson using a secret ballot.
- 6.3 The Chairperson can be re-elected.
- 6.4 Duties of Chairperson:
- (a) To meet with the Secretary and prepare for the meeting.
 - (b) To open the meeting and follow the order on the agenda.
 - (c) To lead the meeting, keep the meeting in order and encourage members to fully participate.
 - (d) To make sure all members of the committee have their say on all matters.
 - (e) To close the meeting and organise the date, time and place of the next meeting.

7. SECRETARY

- 7.1 The Secretary will be elected for a term of one year.
- 7.2 Employee representatives will meet and elect a Secretary using a secret ballot.
- 7.3 The Secretary can be re-elected.
- 7.4 Duties of Secretary:
- (a) To take items for the agenda up to seven days before the next meeting and prepare an agenda with the Chairperson and give it to members five days before each meeting.
 - (b) To take the minutes of each meeting, keep a file and records of all minutes and correspondence.
 - (c) To give copies of the minutes to committee members, management and place on notice boards no more than five days after each meeting.
 - (d) To make sure that the meeting room is booked and is suitable for the meeting to take place.
 - (e) To help publish the work of the committee.

8. DECISION MAKING PROCEDURES

- 8.1 All decisions made by the committee shall be by majority agreement.
- 8.2 If agreement cannot be reached the matter will be referred first to the relevant advisor.
- 8.3 If after taking that step there is still no agreement, the matter shall be referred to the General Manager Central Region for a final decision.

9. MEETING PROCEDURES

- 9.1 Meetings will be held at a minimum of once a month at a time and date set by the committee.
- 9.2 A quorum for each meeting shall be:
 - (a) Four employee representatives.
 - (b) Two management representatives.
- 9.3 The following code of conduct shall be observed at the meeting:
 - (a) Respect the rights and opinions of others.
 - (b) Allow everyone an opportunity to speak.
 - (c) No personal attacks.
 - (d) No verbal abuse.
 - (e) No discriminatory remarks.
 - (f) Members are to speak through the Chairperson.
 - (g) The Chairperson has the right to voice personal views. However, before voicing an opinion, must state that they are personal views.
- 9.4 All committee members are to arrive on time so that meetings can start as planned.
- 9.5 Apologies for non-attendance must be given to the Chairperson before the start of the meeting.
- 9.6 Formal minutes will be taken at every meeting and the original signed copy kept on file.
- 9.7 The Chairperson and Secretary will sign the final typed copy before it is released.
- 9.8 Members will receive a copy of the minutes within five days of the meeting.
- 9.9 A copy of the minutes will be given to personnel as listed and also placed on notice boards.
- 9.10 The employer will keep a copy of all matters presented to the committee in an official file.
- 9.11 The committee has the right to fill a vacancy on the committee by appointment, without an election, for a maximum period of six months.
- 9.12 The committee reserves the right to ask others to attend a meeting if specialist knowledge or experience on any subject is necessary. The person may attend the meeting for that topic and then leave or if the committee agrees, that person may stay under the same conditions as a visitor.
- 9.13 Interested persons other than members may attend meetings as a visitor under the following conditions.
 - (a) Their presence must be approved by the Chairperson and their manager.
 - (b) They follow the code of conduct laid down in clause 9.3.
 - (c) They have no input into the meeting unless asked by the Chairperson.
 - (d) Visitors will be told the rules for observers and the code of conduct before the start of each meeting.

10. EMPLOYEES REPRESENTATIVES COMMUNICATION WITH EMPLOYEES

- 10.1 The employee representative will take an active part in giving information to other employees of their department.
- 10.2 The employee representatives are encouraged to use existing channels of communication to get health, safety and environment related matters to be dealt with in the quickest and best way.
- 10.3 The employee representative will give agenda items to the Secretary for consideration by the committee.

11. SUB-COMMITTEES

Sub-committees may be formed to deal with specific issues but must conform to the following:

- 11.1 The committee must approve any sub-committees.
- 11.2 Non-committee members can be invited to join a sub-committee but the committee must agree. the membership of the sub-committee.
- 11.3 The sub-committee will answer to the committee.

12. CONSULTATIVE PROCESS

- 12.1 Copies of new policies, rules and standard operating procedures will be given to managers and OHS representatives so they can be displayed and discussed with employees. Comments will be given to the Regional OHS Coordinator to be included in the final document.
- 12.2 All policies, rules and standard operating procedures will be reviewed and updated yearly.

13. CHANGES TO THE CONSTITUTION

- 13.1 Any member of the committee may move a motion to change the Constitution.
- 13.2 A motion to change the Constitution must be seconded by another committee member.
- 13.3 Any proposed change to the Constitution must be given as a motion in writing to the Secretary at least fourteen days before the meeting will be held.
- 13.4 The Secretary must tell all committee members about the change motion at least seven days before the meeting will be held.
- 13.5 Any proposed changes to the Constitution must firstly be approved by eighty percent of the committee members.
- 13.6 A change motion will not be accepted if it does not meet the requirements of the N.S.W Occupational Health and Safety Act 1983 and the Occupational Health and Safety (Committees in Workplaces) Regulation 1984.

14. ADOPTION OF CONSTITUTION

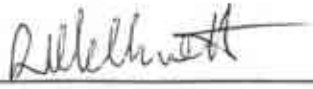
- 14.1 This Constitution was passed by the Smithfield Site Occupational Health, Safety and Environment Committee at its meeting on 19th March 1999 and recommended to the General Manager Central Region.
- 14.2 This Constitution was adopted for and on behalf of Smithfield Site Occupational Health, Safety and Environment Committee by the General Manager Central Region.

Registered
Enterprise Agreement
Industrial Registrar

Signatories:


The Unions and the Company accept and agree on the conditions of this agreement.

Signed for and on behalf of Vinidex Tubemakers Pty. Ltd.


Signature of authorised person

GENERAL MANAGER ORGANISATIONAL DEVELOPMENT
Office Held

Signed for and on behalf of the National Union of Workers (NUW) NSW Branch


Signature of authorised person


STATE SECRETARY.
Office Held

Signed for and on behalf of The Australian Workers Union (AWU)


Signature of authorised person

STATE SECRETARY
Office Held

Signed for and on behalf of The Communication, Electrical, Electronic, Energy, Information, Postal, Plumbing and Allied Services Union (CEPU).


Signature of authorised person

SECRETARY
Office Held

